

LIST OF TABLES

| Table No. | Title | Page No. |
|------------------|-----------------------------------------------------------------------|-----------------|
| Table 2.1. | Parameters obtained after constant field and constant voltage scaling | 15 |
| Table 2.2. | The enzymes used as bioreceptors and analyte used for detection | 23 |
| Table 3.1. | Sensitivity of different dielectrics at 25 °C | 63 |
| Table 4.1. | Values of important parameters considered for G-ENFET modeling | 81 |
| Table 5.1. | Values of various parameters considered for CNT-ENFET modeling | 95 |
| Table 6.1. | Values of various parameters considered for CNT-DG-ENFET modeling | 108 |

LIST OF FIGURES

| Figure No. | Title | Page No. |
|------------|--------------------------------------------------------------------------------------------------------------|----------|
| Fig. 2.1. | Structure of n-channel MOSFET | 11 |
| Fig. 2.2. | The n-channel structure of an ISFET | 20 |
| Fig. 2.3. | PENFET (penicillin sensitive ENFET) structure and functional principle [86] | 22 |
| Fig. 2.4. | Basic setup for three-electrode system (1) working electrode; (2) counter electrode; (3) reference electrode | 25 |
| Fig. 2.5. | Lineweaver-Burk Plot | 27 |
| Fig. 2.6. | $I_D - V_G$ curve showing ELR technique [78] | 28 |
| Fig. 2.7. | Site binding and electrical double layer model of ISFET [27] | 35 |
| Fig. 2.8. | N-doped graphene | 42 |
| Fig. 2.9. | B-doped graphene | 42 |
| Fig. 2.10. | Showing formation of different CNT structures using graphene sheets | 44 |
| Fig. 2.11. | K-doped CNT | 45 |
| Fig. 2.12. | PEI-doped CNT | 45 |
| Fig. 2.13. | Structure of cholesterol | 46 |
| Fig. 2.14. | Structure of acetylcholine | 47 |
| Fig. 3.1. | General structure of high- κ dielectric nanomaterial based ENFET device | 50 |
| Fig. 3.2. | Surface potential variation with pH for different dielectric materials depicting variations in sensitivity | 63 |
| Fig. 4.1. | Schematic of fabricated G-ENFET for Cholesterol Detection [8] | 67 |
| Fig. 4.2. | Structure of formation of K/PPy/CNT composite with ZrO_2 [8] | 67 |
| Fig. 4.3. | Output characteristics of G-MOSFET | 69 |
| Fig. 4.4. | Transfer characteristics of G-MOSFET to extract $V_{TH,G-ENFET}$ using ELR technique | 70 |

| | | |
|------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------|----|
| Fig. 4.5. | Output characteristics of G-ENFET | 71 |
| Fig. 4.6. | Transfer characteristics of G-ENFET | 72 |
| Fig. 4.7. | Description of G-ENFET structure with respect to diffusion length (x) | 73 |
| Fig. 4.8. | Substrate and product concentration variation with diffusion length at different time | 75 |
| Fig. 4.9. | Substrate and product concentration variation with diffusion length at different enzyme layer thickness (L_e) | 76 |
| Fig. 4.10. | Substrate and product concentration variation with diffusion length at different n_{enz} with $L_e=10^{-5}$ cm. | 77 |
| Fig. 4.11. | Diffusion length vs pH with decreasing substrate concentration | 77 |
| Fig. 4.12. | (A) Comparison of modeling and experimental results for $\psi_{0,G-ENFET}$ vs pH (B) Comparison of modeling and experimental results for $V_{TH,G-ENFET}$ vs pH | 79 |
| Fig. 4.13. | Output characteristics of G-ENFET showing comparison between modeling and experimental results | 80 |
| Fig. 5.1. | Schematic of fabricated CNT- ENFET for Acetylcholine Detection | 84 |
| Fig. 5.2. | Structure of formation of CH/NiO composite with ZrO ₂ and CNT | 85 |
| Fig. 5.3. | Output characteristics of CNT-MOSFET | 87 |
| Fig. 5.4. | Transfer characteristics of CNT-MOSFET to extract $V_{TH,CNT-ENFET}$ using ELR technique | 88 |
| Fig. 5.5. | Output characteristics of CNT-ENFET | 89 |
| Fig. 5.6. | Transfer characteristics of CNT-ENFET | 89 |
| Fig. 5.7. | Description of CNT-ENFET structure with respect to diffusion length (x) | 90 |
| Fig. 5.8. | Substrate and product concentration variation with diffusion length at different time | 91 |
| Fig. 5.9. | Diffusion length vs pH with increasing product concentration | 92 |

| | |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|
| Fig. 5.10. (A) pH vs $\psi_{0,CNT-ENFET}$ plot showing comparison between modeling and experimental data. (B) pH vs $V_{TH,CNT-ENFET}$ plot showing comparison between modeling and experimental data | 94 |
| Fig. 5.11. Output characteristics of CNT-ENFET showing comparison between modeling and experimental results | 94 |
| Fig. 6.1. Schematic of fabricated CNT-DG-ENFET for Acetylcholine Detection [7] | 98 |
| Fig. 6.2. Structure of CH/NiO composite with HfO ₂ and CNT [7] | 98 |
| Fig. 6.3. Output characteristics of CNT-DG-MOSFET | 100 |
| Fig. 6.4. Transfer characteristics of CNT-DG-MOSFET | 100 |
| Fig. 6.5. Output characteristics of CNT-DG-ENFET | 101 |
| Fig. 6.6. Transfer characteristics of CNT-DG-ENFET | 101 |
| Fig. 6.7. Description of CNT-DG-ENFET structure with respect to diffusion length (x) | 102 |
| Fig. 6.8. Substrate and product concentration variation with diffusion length at different time | 103 |
| Fig. 6.9. Diffusion length vs pH with increasing product concentration | 103 |
| Fig. 6.10. Product concentration vs pH with varying diffusion length | 104 |
| Fig. 6.11. (A) pH vs $\psi_{0,CNT-DG-ENFET}$ plot showing comparison between modeling and experimental data. (B) pH vs $V_{TH,top}$ plot showing comparison between modeling and experimental data. | 106 |
| Fig. 6.12. Output characteristics of CNT-DG-ENFET showing comparison between modeling and experimental results | 106 |

LIST OF ABBREVIATIONS AND SYMBOLS

| | |
|--------------|---------------------------------------------------|
| MOSFET | Metal Oxide Semiconductor Field Effect Transistor |
| ISFET | Ion Sensitive Field Effect Transistor |
| ENFET | Enzyme Field Effect Transistor |
| CNT | Carbon Nanotube |
| MWCNT | Multi walled CNT |
| SWCNT | Single walled CNT |
| G-ENFET | Graphene ENFET |
| CNT-ENFET | Carbon Nanotube ENFET |
| CNT-DG-ENFET | Carbon Nanotube Dual Gated ENFET |
| ITO | Indium Tin Oxide |
| POC | Point of Care |
| CVD | Catalytic Vapor Deposition |
| ELR | Extrapolation in Linear Region |
| DMM | Digital Multimeter |
| PBS | Phosphate Buffer Saline |
| ECD | Electrochemical Deposition |
| RE | Reference Electrode |
| WE | Working Electrode |
| CE | Counter Electrode |
| PEI | Polyethylene imine |
| PPy | Polypyrrole |
| ChOx | Cholesterol Oxidase |
| ACh | Acetylcholine |
| AChE | Acetylcholine Esterase |
| PDMS | Polydimethylsiloxane |
| Ag/AgCl | Silver/Silver chloride |
| SS | Subthreshold Swing |
| E | Enzyme |
| S | Substrate |
| P | Product |
| ES | Enzyme substrate intermediate |

| | |
|--------------------------------------|--------------------------------------|
| ZnO | ZnO |
| ZrO ₂ | Zirconium Dioxide |
| HfO ₂ | Hafnium Dioxide |
| CH | Chitosan |
| NiO | Nickel Oxide |
| H ₂ O ₂ | Hydrogen peroxide |
| KOH | Potassium hydroxide |
| KCl | Potassium chloride |
| NH ₄ OH | Ammonium hydroxide |
| ZrCl ₄ | Zirconium tetrachloride |
| Zn(CH ₃ COO) ₂ | Zinc acetate |
| SiO ₂ | Silicon dioxide |
| Al | Aluminium |
| Pt | Platinum |
| ρ_s | Density of substance to be deposited |
| M_s | Mass of substance to be deposited |
| A_s | Area of sensing film |
| I_{DS} | Drain to source current |
| V_{DS} | Drain to source voltage |
| V_{TH} | Threshold voltage |
| μ | Mobility of the channel |
| W | Width of the channel |
| L | Length of the channel |
| C_{ox} | Oxide capacitance |
| A | Area of capacitor |
| Φ_M | Work function of gate material |
| Φ_S | Work function of semiconductor |
| q | Elementary charge |
| k | Boltzmann constant |
| Q_{ox} | Oxide charge of MOSFET |
| Q_{ss} | Fixed surface charge of MOSFET |
| Q_B | Bulk semiconductor charge of MOSFET |
| Φ_f | Fermi potential of semiconductor |

| | |
|--------------|------------------------------------------------------|
| $2\Phi_f$ | Channel inversion potential |
| ψ_0 | Surface potential at the oxide electrolyte interface |
| E_{ref} | Interfacial potential |
| χ_{sol} | Dipole potential of solvent |
| V_T | Thermal voltage |
| I_{SubTH} | Subthreshold current |
| T | Temperature |
| κ | Dielectric constant |
| ϵ_0 | Permittivity of free space |
| t_{ox} | Oxide thickness |
| K_M | Michaelis Menten constant |
| K_a | Acidic equilibrium constant |
| K_b | Basic equilibrium constant |
| N_S | Number of sites |
| β | Dimensionless sensitivity parameter |
| C_{eq} | Equivalent capacitance |
| pH_{pzc} | pH at the point of zero charge |
| D | Diffusion Coefficient |
| d | Diameter of CNT |
| a | Lattice distance |
| $V_{pp\pi}$ | C-C tight binding overlap energy |
| a_{c-c} | Nearest neighbor distance between C-C bonds |
| E_g | Energy band gap |
| a_M | Maximal enzyme activity for one enzyme unit |
| n_{enz} | Number of enzymatic units per volume unit |
| x | Diffusion length |
| L_e | Length of enzymatic layer |
| t | Time |
| K_e | Water ionic product |
| η | Viscosity of fluid |
| ρ | Fluid volumic mass |
| N_{AV} | Avogadro's number |

| | |
|-----------|-------------------------------------------------------------|
| A_f | Fluid dependent constant. |
| M | Molar mass of the molecule under study |
| W | Channel width |
| L | Channel length |
| r_j | Source/drain region's radius of curvature |
| W_d | Width of the depletion region |
| L_t | Length of the channel region in contact with the gate oxide |
| V_{PT} | Punch through voltage |
| v_{sat} | Carrier saturation velocity |