This thesis is dedicated

...to my beloved daughter Niyara,

...to my beloved husband Daoharu,

...to my beloved parents and parents-in-law

### **DECLARATION**

I hereby declare that the thesis entitled "Physical modification of rice starch, its characterization and application" submitted to the School of Engineering, Tezpur University in partial fulfilment for the award of the degree of Doctor of Philosophy in the Department of Food Engineering and Technology is a record of research carried out by me under the guidance of Prof. Charu Lata Mahanta, Professor in the Department of Food Engineering and Technology, Tezpur University.

All assistance received from various sources and people have been duly acknowledged. No part of this thesis has been submitted elsewhere for the award of any other degree.

Date: 22 09 2023

Mairao Alira Gayany

Mainao Alina Gayary Reg. No. TZ120697 of 2012

Roll No. FPP14001

Place: Tezpur



Professor

Dr. Charu Lata Mahanta

DEPARTMENT OF FOOD ENGINEERING & TECHNOLOGY TEZPUR UNIVERSITY NAPAAM, TEZPUR- 784 028 Ph:(03712) 267007-09, Extn. 5702 Fax:(03712)-267005/06 Cell: 09435092658 E-mail: charu@tezu.ernet.in

#### **CERTIFICATE OF THE SUPERVISOR**

This is to certify that the thesis entitled "Physical modification of rice starch, its characterization and application" submitted to the School of Engineering, Tezpur University, Assam in partial fulfilment for the award of the degree of Doctor of Philosophy in the Department of Food Engineering and Technology is a record of research work carried out by Ms. Mainao Alina Gayary (Reg. No. TZ120697 of 2012 and Roll No. FPP14001) under my supervision and guidance.

All assistance received by her from various sources have been duly acknowledged. No part of this thesis has been submitted elsewhere for the award of any other degree.

Date: 22 09 2023

Place: Tezpur

Charn late Mahanta

Prof. Charu Lata Mahanta Professor Department of Food Engineering and Technology School of Engineering, Tezpur University Napaam: 784028, Tezpur, Assam, India

### Acknowledgments

At the very beginning I humbly express my deep obeisance to the supreme power "Jwi Bwrai Bathou" for his blessings and everything bestowed upon me so far and for making this moment happen that I could make this scientific contribution to the scientific community.

I would like to express my profound sense of gratitude to my supervisor Prof. Charu Lata Mahanta Madam, for all the help, guidance and encouragement throughout this journey which were instrumental in completing my research work. I shall remain indebted to her for her patience, advice, constructive suggestions and resources that led me construct and complete my thesis. I am deeply grateful to have undergone my PhD work under her supervision.

I express my sincere gratefulness to esteemed members of my Doctoral Committee, Prof. Suvendu Kumar Ray, Department of Molecular Biology and Biotechnology, Tezpur University and Prof. Raj Kumar Duary, Department of Dairy Science and Food Technology, Banaras Hindu University for their valuable suggestions and encouragements.

I take this opportunity to express my deep reverence to Prof. Dhruba Kumar Bhattacharya, Vice Chancellor (Acting), Tezpur University, Prof. Mrinmoy Kumar Sarma, Dean, Academic Affairs, Dr. Binanda Khungur Narzary, for their concern and constructive suggestions and encouragements.

I sincerely acknowledge and express my gratefulness to the respected faculty members of the Department of Food Engineering and Technology, Prof. Sankar Chandra Deka, Prof. Manuj Kumar Hazarika, Prof. Brijesh Srivastava, Prof. Nandan Sit, Prof. Poonam Mishra, Prof. Laxmikant S. Badwaik, Dr. Amit Baran Das and Dr. Nishant R. S. Hulle for their encouragement and valuable suggestions throughout my PhD period.

I am also thankful to the staff members of Department of Food Engineering and Technology, Dr. Dipankar Kalita, Dr. Arup Jyoti Das, Mr. Labadeep Kalita, Ms. Swdwmsri Mushahary, Mr. Anjan Bora for all the official and laboratory assistance received during the entire PhD tenure. I would like to extend my gratitude to Mr. Bhaskar Jyoti Kalita, Ms. Pankhi Chetia, Dr. Sourav Chakraborty, Dr. Pallab Kumar Borah, Dr. Ritesh Watharkar, Mr. Sankur Phukan, Mr. Biju Boro, Mr. Prakash Kurmi, Mr. Nipu Dutta for their assistance during my PhD work. I would like to sincerely acknowledge all the infrastructure facilities provided by the Central Institute of Technology Kokrajhar that helped me to complete my experimental works. My sincere gratitude goes to the ex-Directors and the present Director (Acting) of Central Institute of Technology Kokrajhar, Prof. Hemanta Kumar Kalita and the Registrar Mrs. Chaitali Brahma for their support and cooperation received during my PhD tenure.

My heartiest thankfulness goes to my colleagues (and senior colleagues), Dr. Santosh Kumar, Dr. Prakash Kumar Nayak, Dr. Radhakrishnan Kesavan, Dr. Anuck Islary, Mr. Abhijit Das, Dr. Sucharita Sen Maiti, Dr. Subhajit Ray, Dr. Avik Mukherjee, Dr. Anjalu Albis Basumatary, Dr. Tanushree Nayak, Dr. Bornali Bora Patowary, Dr. Rajib Chetia, Dr. Pranjal Barman for their valuable suggestions, encouragements, motivation and assistance that I received during many instances.

I would like to sincerely thank the staff members, Mr. Jaydeep Kar, Dr. Kailash Barman, Mrs. Bhaskar Jyoti Barman and Mr. Khanidra Saloi, and assistants of Department of Food Engineering and Technology and Civil Engineering who have helped me in operating the laboratory instruments for my research works.

I would like to extend my gratitude to Prof. Sandeep Das and Mr. Sibo Boro for their support and for providing the laboratory facility to carry out some experiments in the Technology Incubation Centre, Bodoland University.

I am also thankful to Sophisticated Analytical Instrument Centre (SAIC) Institute of Advanced Study in Science and Technology (IASST), Guwahati, Department of Chemistry, Gauhati University, Guwahati, India for the instrument facility.

My heartiest gratitude goes to my friends specially Dr. Gitanjali Gautam and Ms. Manisha Medhi, Ms. Kuntala Dowarah, Dr. Dipsikha Kalita, Mr. Jinku Bora, Dr. Hilal Ahmad Makroo, and who supported me, encouraged me and motivated me in the hardest time during the entire PhD journey and I will always be grateful to them.

I would like to sincerely thank all my lab seniors and juniors particularly, Dr. Himjyoti Dutta, Dr. Sangeeta Saikia, Dr. Anjan Borah, Dr. Manashi D. Purukayashtha, Dr. Kanwaki Patowari, Dr. Nikhil Kumar Mahnot, Dr. Vegonia Marboh, Mr. Shubham Rohilla, Mr. Hemanta Chutia, Ms. Fogilla Begum and Ms. Beatrice Basumatary for their help and moral support during my research work.

I would like to thank my husband for his constant moral and emotional support that kept me going through all the ups and downs, who have always supported me and stood beside me in my hardest times and make sure that I do not give up on this journey called PhD.

I would like to thank my beloved daughter who in her own way has truly motivated and taught me to be strong, patient, kind, optimistic and perseverant.

I am ever thankful to my parents and my parents-in-law for letting me fly my wings, for encouraging me to pursue my dreams and teaching me the importance of education. Heartiest gratitude goes to my younger brother, sister, brothers-in-law, sisters-in-law, uncle and aunts, uncles-in-law and aunts-in-law who always have supported me, blessed me and helped me in my needs.

Mainao Alina Gayary

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#### %, db Percentage in dry basis Lesser than < Greater than > $\times g^*$ Relative centrifugal force $\leq$ Less than or equal to 150F Rice flour with 150 µm particle size 150N Noodle made from 180 µm particle size rice flour 180F Rice flour with 180 µm particle size 180N Noodle made from 180 µm particle size rice flour Rice flour with 212 µm particle size 212F 212N Noodle made from 212 µm particle size rice flour 2θ Bragg's angle of diffraction Arbitrary unit a.u. AACC American Association of Cereal Chemists AAS Atomic absorption spectrometer AGU Amyloglucosidase ANN Annealing ANOVA Analysis of variance AOAC Association of Official Analytical Chemists Approx. Approximately B.C. **Before Christ** Metric unit of pressure bar BD Breakdown Centimetre cm cm<sup>-1</sup> Per centimetre/ centimetre inverse cP Centipoise Coefficient of variation CV DF Degree of freedom DMRT Duncan's multiple range test DP Degree of polymerization DSC Differential scanning calorimetry

## Glossary of terms, symbols, and units

ET	Extrusion
etc.	Et cetera
FCCD	Face-centred central composite design
FG	Free glucose
FTIR	Fourier transform infrared spectroscopy
FV	Final viscosity
g	Gram
G'	Storage modulus
G"	Loss modulus
g/g	Gram per gram
g/ml	Gram per millilitre
G <sub>120</sub>	Glucose released during 120 min of enzymatic hydrolysis
G <sub>20</sub>	Glucose released during 20 min of enzymatic hydrolysis
GH	Gel hardness
GI	Glycaemic index
h	Hour
HHP	High hydrostatic pressure
HMT	Heat moisture treatment
HMT-OPTS	Heat moisture and osmotic pressure treated starch
HMTS	Heat moisture treated starch
HOSN10	Noodle made from blends containing 10% heat moisture-osmotic
	pressure treated rice starch
HOSN20	Noodle made from blends containing 20% heat moisture-osmotic
	pressure treated rice starch
HOSN30	Noodle made from blends containing 30% heat moisture-osmotic
	pressure treated rice starch
HPV	Hot-paste viscosity
HR	Head rice
HSN10	Noodle made from blends containing 10% heat moisture treated rice
	starch
HSN20	Noodle made from blends containing 20% heat moisture treated rice
	starch

HSN30	Noodle made from blends containing 20% heat moisture treated rice starch
HTT	Hydrothermal treatment
HTT-GRF	Hydrothermally treated glutinous rice flour
Hz	Hertz
IMC	Initial moisture content
IR-RS	Indica rice resistant starch
J	Joule
K <sup>-1</sup>	Kelvin inverse
kg	Kilogram
kPa	Kilo Pascal
kV	Kilo volt
L	Litre
LBD	Loose bulk density
LBs	Large brokens
L-W	Length-width
Μ	Molarity
mA	Milli ampere
MBs	Medium brokens
mg	Milligram
min	Minute
ml	Millilitre
mm	Millimetre
mm/s	Millimetre per second
$\mathrm{mol}^{-1}$	Mole inverse, mol is the SI unit of substance
MRN	Market rice noodle
Ν	Normality
n	Number of replicates
Ν	Total number of experiments
$n_a$	Number of experiments carried out at $+a_m$ and $-a_m$
$n_c$	Number of experiments carried out at the centre point
$n_f$	Number of factorial design experiments
nm	Nanometre

NRS	Native rice starch
NSN10	Noodle made from blends containing 10% native rice starch
NSN20	Noodle made from blends containing 20% native rice starch
NSN30	Noodle made from blends containing 30% native rice starch
OAC	Oil absorption capacity
°C	Degree centigrade
OHSN10	Noodle made from blends containing 10% osmotic pressure-heat
	moisture treated rice starch
OHSN20	Noodle made from blends containing 20% osmotic pressure-heat
	moisture treated rice starch
OHSN30	Noodle made from blends containing 30% osmotic pressure-heat
	moisture treated rice starch
OPT	Osmotic pressure treatment
OPT-HMTS	Osmotic pressure and heat moisture treated starch
OPTS	Osmotic pressure treated starch
OSN10	Noodle made from blends containing 10% osmotic pressure treated
	rice starch
OSN20	Noodle made from blends containing 20% osmotic pressure treated
	rice starch
OSN30	Noodle made from blends containing 30% osmotic pressure treated
	rice starch
Pa.s	Pascal second
PBD	Packed bulk density
PT	Pasting temperature
PV	Peak viscosity
R	Gas constant
$R^2$	Correlation coefficients of determination
rad/s	Radian per second
RC	Relative crystallinity
RDS	Rapidly digestible starch
RF	Rice flour
RFN	Rice flour noodle
rpm	Revolution per minute

RS	Resistant starch
RS type 3	Resistant starch type 3
RS type 5	Resistant starch type 5
RSM	Response surface methodology
RVA	Rapid visco analyser
S	Second
SB	Setback viscosity
SBs	Small brokens
SD	Standard deviation
SDS	Slowly digestible starch
SEM	Scanning electron microscope
SL	Soluble loss
SNT	Sonication treatment
SOL	Solubility
SP	Swelling power
Т	Temperature
T <sub>c</sub>	Conclusion temperature
T <sub>c</sub> -T <sub>o</sub>	Gelatinization temperature range
TG	Total glucose
To	Onset temperature
T <sub>p</sub>	Peak temperature
TPA	Texture profile analysis
U/ml	Units per millilitre
USD	United states dollar
Viz.	Namely
w/w	Weight by weight
WA	Water absorption
WAC	Water absorption capacity
wb	Wet basis
$X_1$	Coded value of temperature
$X_2$	Coded value of time
X <sub>3</sub>	Coded value of moisture content
$X_i, X_j$	Coded independent variables

XRD	X-Ray diffraction
$Y_{FV}$	Experimental or predicted value of final viscosity
$Y_{GH}$	Experimental or predicted value of gel hardness
Y <sub>SB</sub>	Experimental or predicted value of setback
Y <sub>SOL</sub>	Experimental or predicted value of solubility
$\mathbf{Y}_{SP}$	Experimental or predicted value of swelling power
$eta_i$	Regression coefficient of variables for linear terms
$eta_{ii}$	Regression coefficient of variables for quadratic terms
$eta_{ij}$	Regression coefficient of variables for interaction terms
$eta_o$	Regression coefficient of variables for intercept term
δ	Phase shift angle
η*	Complex viscosity
λ	Amplitude
μl	Microlitre
μm	Micrometre/ micron
π	Osmotic pressure