

CONTENTS OF THE THESIS

Content	Page No.
Abstract.....	i
Declaration.....	ii
Certificate of Supervisor.....	iii
Certificate of Examiners.....	iv
Preface	v
Acknowledgements.....	vi
Contents of the Thesis.....	x
List of Abbreviations and Symbols.....	xviii
List of Schemes.....	xxii
List of Figures .. .	xxiii
List of Tables.....	xxx

Chapter 1

General Introduction

Highlights.....	1-1
1.1. Introduction	1-2
1.2. Background	1-4
1.3. Materials and methods.....	1-7
1.3.1. Materials.....	1-7
1.3.1.1. WPU.....	1-7
1.3.1.2. Nanomaterial.....	1-15
1.3.2. Methods	1-18
1.3.2.1. WPU synthesis	1-18
1.3.2.2 WPU modification.....	1-20
1.3.2.3. Nanomaterial preparation.....	1-21
1.3.2.4. WPUNC fabrication.....	1-22
1.4. Characterization.....	1-23
1.4.1. Spectroscopic techniques.....	1-23
1.4.1.1. Ultraviolet-visible (UV-Vis) spectroscopy.....	1-23
1.4.1.2. Fourier transform infrared (FTIR) spectroscopy	1-24
1.4.1.3. Nuclear magnetic resonance (NMR) spectroscopy.....	1-24
1.4.1.4. X-ray photoelectron spectroscopy (XPS).....	1-25

1.4.1.5. Photoluminescence (PL) spectroscopy.....	1-25
1.4.1.6. Raman spectroscopy.....	1-25
1.4.2. Microscopic techniques	1-26
1.4.2.1. Optical microscopy.....	1-26
1.4.2.2. Scanning electron microscopy (SEM) and field emission scanning electron microscopy (FESEM).....	1-26
1.4.2.3. Transmission electron microscopy (TEM).....	1-27
1.4.3. Diffraction technique.....	1-27
1.4.3.1. X-ray diffraction (XRD).....	1-28
1.4.4. Other techniques	1-28
1.4.4.1. Thermogravimetric analysis (TGA).....	1-28
1.4.4.2. Differential scanning calorimetry (DSC).....	1-29
1.4.4.3. Gel permeation chromatography (GPC).....	1-29
1.4.4.4. Dynamic light scattering (DLS).....	1-30
1.4.5. Testing methods.....	1-30
1.4.5.1. Mechanical test.....	1-30
1.4.5.2. Self-healing (SH) test.....	1-31
1.4.5.3. Shape memory (SM) test.....	1-31
1.5.4.4. Reprocessability test.....	1-32
1.5.4.5. Surface hydrophobicity/hydrophilicity test.....	1-32
1.5.4.6. Biocompatibility test.....	1-32
1.5.4.7. Anti-bacterial test.....	1-32
1.5.4.8. UV-aging test.....	1-32
1.5.4.9. Chemical resistance test.....	1-32
1.5.4.10. Biodegradation test.....	1-33
1.5. Properties	1-33
1.5.1. Physical properties.....	1-33
1.5.2. Mechanical properties	1-34
1.5.3. Thermal properties	1-34
1.5.4. Shape memory (SM) property.....	1-35
1.5.5. Self-healing (SH) properties.....	1-35
1.5.6. Chemical and weather resistance properties	1-36
1.5.7. Biological properties.....	1-37

1.6. Applications	1-38
1.6.1. Coatings and paints.....	1-38
1.6.2. Shape memory (SM) material.....	1-38
1.6.3. Self-healing (SH) material.....	1-39
1.6.4. Miscellaneous.....	1-40
1.7. Scopes and objectives of the present study.....	1-41
1.8. Plan of research.....	1-42
References	1-42

Chapter 2

Waterborne Polyurethane with Biobased Internal Emulsifier

Highlights.....	2-1
2.1. Introduction	2-2
2.2. Experimental	2-3
2.2.1. Materials.....	2-3
2.2.2. Methods	2-4
2.2.2.1. General procedure for the synthesis of the monoglyceride of castor oil (MG _{CO}).....	2-5
2.2.2.2. General procedure for the synthesis of glycerol ester of citric acid (GECA).....	2-5
2.2.2.3. General procedure for synthesizing polyurethane dispersions.....	2-5
2.2.3. Computational study.....	2-5
2.2.4. Characterization.....	2-6
2.2.4.1. Structural analysis.....	2-6
2.2.4.2. Measurement of physical properties.....	2-7
2.2.4.3. Measurement of mechanical properties.....	2-7
2.2.4.4. Measurement of thermal properties.....	2-7
2.2.4.5. Chemical resistance test.....	2-8
2.2.4.6. UV-aging test.....	2-8
2.2.4.7. Transparency test.....	2-8
2.2.4.8. Biodegradation test.....	2-8
2.3. Results and discussion	2-9
2.3.1. Synthesis and characterization of GECA.....	2-9
2.3.2. Synthesis and characterization of polyurethane dispersions (PUDs).....	2-12

2.3.3. Comparison of the reactivity of primary hydroxyl group present in DMPA and GECA with IPDI using DFT calculations.....	2-14
2.3.4. Physical property of PUDs and its films.....	2-17
2.3.5. Mechanical properties.....	2-19
2.3.6. Thermal properties.....	2-21
2.3.7. Chemical resistance study.....	2-22
2.3.8. UV-aging study.....	2-23
2.3.9. Biodegradation study.....	2-24
2.4. Conclusion	2-24
References.....	2-25

Chapter 3

Self-healable Waterborne Poly(urethane/acrylic) Hybrid Dispersion	
Highlights	3-1
3.1. Introduction.....	3-2
3.2. Experimental.....	3-3
3.2.1. Materials	3-3
3.2.2. Methods.....	3-4
2.2.2.1. General procedure for the synthesis of the monoglyceride of castor oil (MG _{Co}).....	3-4
2.2.2.2. General procedure for the synthesis of glycerol ester of citric acid (GECA).....	3-4
2.2.2.3. Preparation of SWPUA dispersions.....	3-4
2.2.2.4. Preparation of SWPUA films.....	3-5
3.2.3. Characterization and tests	3-5
3.2.3.1. Structural characterization and property evaluation.....	3-5
3.2.3.2. Self-healing (SH) test.....	3-6
3.2.3.3. Re-processability test	3-6
3.2.3.4. Cell culture and maintenance	3-6
3.2.3.5. <i>In vitro</i> cytotoxicity evaluation	3-7
3.2.3.5.1. Cell proliferation analysis by MTT assay	3-7
3.2.3.5.2. Live/dead assay	3-7
3.2.3.6. Preparation of SWPUA-2/GelMA/gelatin-based scaffolds using 3D bio- printer.....	3-7

3.2.3.7. Biodegradation test.....	3.8
3.3. Results and discussion	3-9
3.3.1. Synthesis and characterization of SWPUA dispersions and films.....	3-9
3.3.2. Physical properties of SWPUA dispersions and films	3-11
3.3.3. Thermal properties SWPUA films	3-13
3.3.4. Mechanical performances of SWPUA films	3-14
3.3.5. Self-healing and re-processability performances of SWPUA films	3-16
3.3.6. Biocompatibility evaluation.....	3-19
3.3.7. UV-curable SWPUA/GelMA/gelatin-based ink for biomedical scaffold preparation.....	3-21
3.3.8. Biodegradation of SWPUA films	3-22
3.4. Conclusion.....	3-23
References	3-24

Chapter 4

Asymmetric Hard Domain-Induced Self-Healable Waterborne Polyurethane	
Highlights.....	4-1
4.1. Introduction	4-2
4.2. Experimental	4-3
4.2.1. Materials.....	4-3
4.2.2. Methods	4-3
4.2.2.1. Preparation of monoglyceride of castor oil (MG _{Co}).....	4-3
4.2.2.2. Preparation of glycerol ester of citric acid (GECA)	4-3
4.2.2.3. Preparation of biobased waterborne polyurethane (WPU).....	4-3
4.2.3. Characterization and tests.....	4-4
4.2.3.1. Structural characterization and property evaluation	4-4
4.2.3.2. Fracture test	4-4
4.2.3.3. Self-healing, shape memory, and re-processability tests	4-5
4.2.3.4. <i>In vitro</i> hemocompatibility study.....	4-5
4.2.3.4.1. Platelet adhesion study and lactate dehydrogenase (LDH) activity.	4-5
4.2.3.4.2. Erythrocyte lysis assay.....	4-6
4.2.3.5. <i>In vitro</i> degradation study	4-6
4.2.3.6. <i>In vitro</i> cytocompatibility and cell proliferation study.....	4-7
4.2.3.7. Biodegradation test.....	4-7

4.3. Results and discussion	4-8
4.3.1. Preparation and characterization of shape memory WPU	4-8
4.3.2. Thermal properties WPUs.....	4-12
4.3.3. Mechanical performances WPU films	4-13
4.3.4. Self-healing, shape memory, and re-processable performances.....	4-16
4.3.5. Hemocompatibility assay of WPU films	4-20
4.3.6. <i>In vitro</i> degradation study.....	4-21
4.3.7. Cellular viability and proliferation	4-23
4.3.8. Biodegradation of WPU films.....	4-23
4.4. Conclusion	4-24
References.....	4-25

Chapter 5

Robust Self-healable and 3D-Printable Waterborne Polyurethane

Highlights	5-1
5.1. Introduction.....	5-2
5.2. Experimental.....	5-3
5.2.1. Materials	5-3
5.2.2. Methods.....	5-3
5.2.2.1. Preparation of monoglyceride of castor oil (MG _{Co})	5-3
5.2.2.2. Preparation of glycerol ester of citric acid (GECA)	5-3
5.2.2.3. Preparation of self-healable waterborne polyurethane (SHWPU)	5-3
5.2.3. Characterization and tests	5-4
5.2.3.1. Structural characterization and property evaluation.....	5-4
5.2.3.2. <i>In vitro</i> hemocompatibility study.....	5-4
5.2.3.3. <i>In vitro</i> degradation study	5-5
5.2.3.4. <i>In vitro</i> cytocompatibility and cell proliferation study.....	5-5
5.2.3.5. SHWPU elastomer as artificial muscle	5-5
5.2.3.6. Fabrication of gelatin/SHWPU-2 scaffold using 3D bio-printer.....	5-5
5.2.3.7. Biodegradation test.....	5-5
5.3. Results and discussion	5-5
5.3.1. Preparation and characterization of SHWPUs	5-6
5.3.2. Thermal properties SHWPUs.....	5-10
5.3.3. Mechanical performances SHWPUs	5-12

5.3.4. Self-healing, shape memory, and re-processable performances of SHWPUS	5-15
5.3.5. Hemocompatibility assay of SHWPU films.....	5-19
5.3.6. <i>In vitro</i> degradation assessment.....	5-21
5.3.7. <i>In vitro</i> cell viability and proliferation	5-21
5.3.8. SHWPU elastomer as artificial muscle and 3D printable ink.....	5-23
5.3.8. Biodegradation of SHWPUs.....	5-25
5.4. Conclusion.....	5-26
References	4-26

Chapter 6

Photoluminescent Self-Healable Nanocomposite of Waterborne Polyurethane and Sulphur and Molybdenum Co-Doped Graphitic Carbon Nitride Nanohybrid

Highlights.....	6-1
6.1. Introduction	6-2
6.2. Experimental	6-3
6.2.1. Materials.....	6-3
6.2.2. Methods	6-3
6.2.2.1. Preparation of monoglyceride of castor oil (MG _{CO}).....	6-3
6.2.2.2. Preparation of glycerol ester of citric acid (GECA)	6-3
6.2.2.3. Preparation of S and Mo co-doped graphitic carbon nitride (g-C ₃ N ₄) (Mo@S-CN) nanohybrid.....	6-3
6.2.2.4. Fabrication of SHWPU/NS nanocomposites.....	6-4
6.2.3. Characterization and tests.....	6-4
6.2.3.1. Structural characterization and property evaluation	6-4
6.2.3.2. <i>In vitro</i> hemocompatibility study.....	6-5
6.2.3.3. <i>In vitro</i> cytocompatibility and cell proliferation study.....	6-5
6.2.3.4. Bioimaging and anti-counterfeiting test	6-5
6.3. Results and discussion	6-6
6.3.1. Preparation and characterization of Mo@S-CN nanohybrid.....	6-6
6.3.2. Fabrication and characterization of SHWPU/NS nanocomposites.....	6-9
6.3.3. Thermal analysis of SHWPU/NS nanocomposite films.....	6-10
6.3.4. Mechanical properties of SHWPU/NS nanocomposite films	6-13
6.3.5. Self-healing performance of SHWPU/NS nanocomposite films.....	6-15
6.3.6. Hemocompatibility assay.....	6-17
6.3.7. <i>In vitro</i> cell viability and proliferation	6-19

6.3.8. <i>In vitro</i> fluorescence tagging, bio-imaging, and anti-counterfeiting applications	6-20
6.4. Conclusion	6-21
References.....	6-22

Chapter 7

Summary and Future Scope

Highlights	7-1
7.1. Summary and conclusions.....	7-2
7.2. Future scopes.....	7-4
Appendix.....	a-b