

Table of Contents

1. Introduction,motivation and challenges	1
1.1. Introduction	1
1.1.1. Electric vehicle.....	3
1.1.2. Advantages of electric vehicles	5
1.1.3. Eco-routing navigation in electric vehicles.....	6
1.1.4. Energy consumption in electric vehicles	8
1.2. Significance and motivation	9
1.3. Challenges faced in the EV industry.....	12
1.4. Research objectives	14
1.5. Thesis outline.....	14
References	16
2. Survey of Literature	19
2.1. Introduction	19
2.2. Range and range anxiety in EVs.....	20
2.3. Eco-routing navigation system	22
2.3.1. Electric vehicle routing problem	23
2.3.2. Current primary eco-routing methods.....	25
2.3.3. Existing eco-routing prototypes	26
2.3.4. Future of eco-routing	29
2.4. Importance of energy consumption in eco-routing systems.....	30
2.4.1. Factors affecting energy consumption in EVs	34
2.4.2. Generalised estimation models	42
2.5. Range determination in EVs.....	48
2.6. Conclusion.....	49
References.....	50
3. Design and development of vehicle test-bed	58
3.1. Introduction	58
3.2. Vehicle dynamics	59
3.2.1. Force and moment	59
3.2.2. Tire dynamics.....	61

3.2.3.	Steering dynamics	63
3.3.	Selection of vehicle prototype	65
3.3.1.	Mechanical design	66
3.3.2.	Electric drive and circuitry	68
3.3.3.	Sensor interfacing and data acquisition.....	70
3.4.	Parameter extraction of DC motors	77
3.4.1.	Importance of torque speed characteristics	78
3.4.2.	Extraction of motor parameters with mechanical load	82
3.4.2.1.	System design.....	84
3.4.2.2.	Circuitry and controller design.....	86
3.4.2.3.	Results and discussion	89
3.4.3.	Extraction of motor parameters with electrical load	94
3.4.3.1.	System design.....	94
3.4.3.2.	Circuitry and data acquisition.....	96
3.4.3.3.	Calculations involved.....	98
3.4.3.4.	Results and discussion	99
3.5.	Conclusion.....	102
	References	103
4.	Road load model analysis	107
4.1.	Introduction	107
4.2.	Theory.....	109
4.2.1.	Fundamentals of road-load.....	109
4.2.2.	Tractive effort analysis	110
4.2.2.1.	Forward vehicle dynamics	111
4.2.2.1.1.	Electric vehicle accelerating on level road	113
4.2.2.1.2.	Electric vehicle accelerating on uneven inclined road	115
4.3.	Proposed method	118
4.4.	Road surface estimation	119
4.4.1.	Road gradient measurement.....	120
4.4.2.	Sampling of road patch.....	120
4.5.	Mathematical calculations	122
4.6.	Results and discussion	126
4.7.	Conclusion.....	132

References	133
5. Batteries for EV and their parameter extraction	136
5.1. Introduction	136
5.1.1. Basics of electric vehicle battery	139
5.1.2. Types of battery used in EVs	140
5.1.3. Importance of lead acid batteries in EV industry	146
5.1.4. Importance of lithium ion batteries in EV industry	147
5.1.5. Coulombic efficiency	148
5.2. Battery modelling.....	149
5.2.1. Categorisation	150
5.2.1.1. Electrochemical models.....	152
5.2.1.2. Reduced-order models.....	154
5.2.1.3. Empirical models	155
5.2.1.4. Analytical models.....	157
5.2.1.5. Data-driven models.....	159
5.2.1.6. Electrical circuit models.....	160
5.2.2. Simulated electrical-circuit battery model	166
5.2.3. Simulation results.....	171
5.3. Coulombic efficiency estimation	174
5.3.1. Proposed design.....	174
5.3.1.1. Experimental set-up.....	176
5.3.1.2. Circuitry and working principle	178
5.3.2. Calculations involved	179
5.3.3. Results and discussion.....	180
5.4. Conclusion.....	185
References	185
6. Energy consumption estimation for eco-routing	192
6.1. Introduction	192
6.2. Energy consumption in EVs	196
6.2.1. Major contributing factors	196
6.2.1.1. Vehicle speed and acceleration.....	198
6.2.1.2. Vehicle mass.....	199
6.2.1.3. Aerodynamic drag and rolling resistance.....	201

6.2.1.4.	Driving cycles.....	203
6.2.1.5.	Road inclination.....	205
6.3.	Proposed design.....	207
6.3.1.	Extraction of parameters involved in EV energy usage.....	208
6.3.1.1.	Speed estimation.....	209
6.3.1.2.	Load estimation.....	212
6.3.1.3.	Roadgrade estimation.....	214
6.3.1.4.	Tire pressure estimation.....	215
6.3.1.5.	Current and Voltage estimation.....	220
6.4.	Setting the driving cycle.....	221
6.5.	Energy consumption estimation model.....	222
6.6.	Estimation of remaining range.....	224
6.7.	Determination of an eco-route.....	228
6.8.	Prediction of energy consumption using neural network modelling.....	229
6.8.1.	Basics of neural networks.....	229
6.8.2.	Proposed neural network model.....	231
6.9.	Results and discussion.....	234
6.9.1.	Significance of driving cycle and tire pressure on energy consumption.....	234
6.9.2.	Estimation of energy consumption using road-load model.....	238
6.9.3.	Demonstration of an eco-route.....	242
6.9.4.	Prediction of energy using NN modelling.....	250
6.10.	Conclusion.....	252
	References.....	254
7.	Conclusion and future scope.....	258
7.1.	Summary.....	258
7.2.	Future scope of work.....	260
	List of Publications.....	263