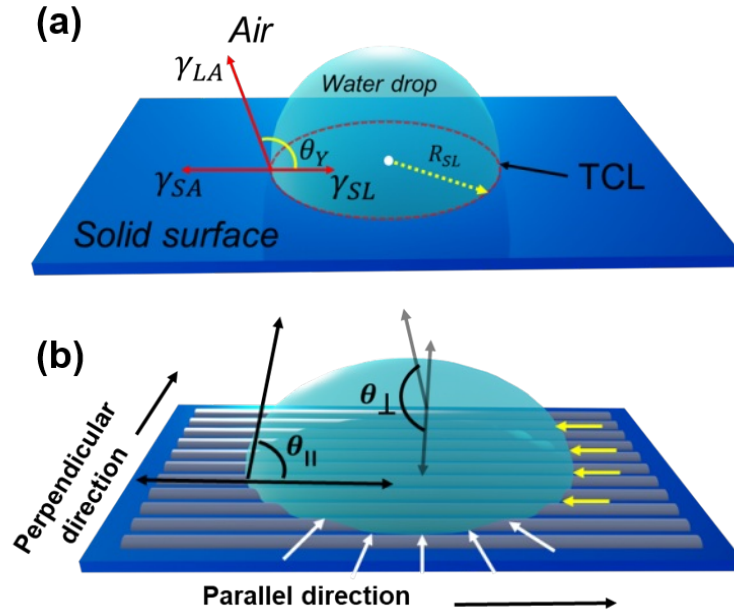


## Appendix I

### Isotropic and anisotropic wettability

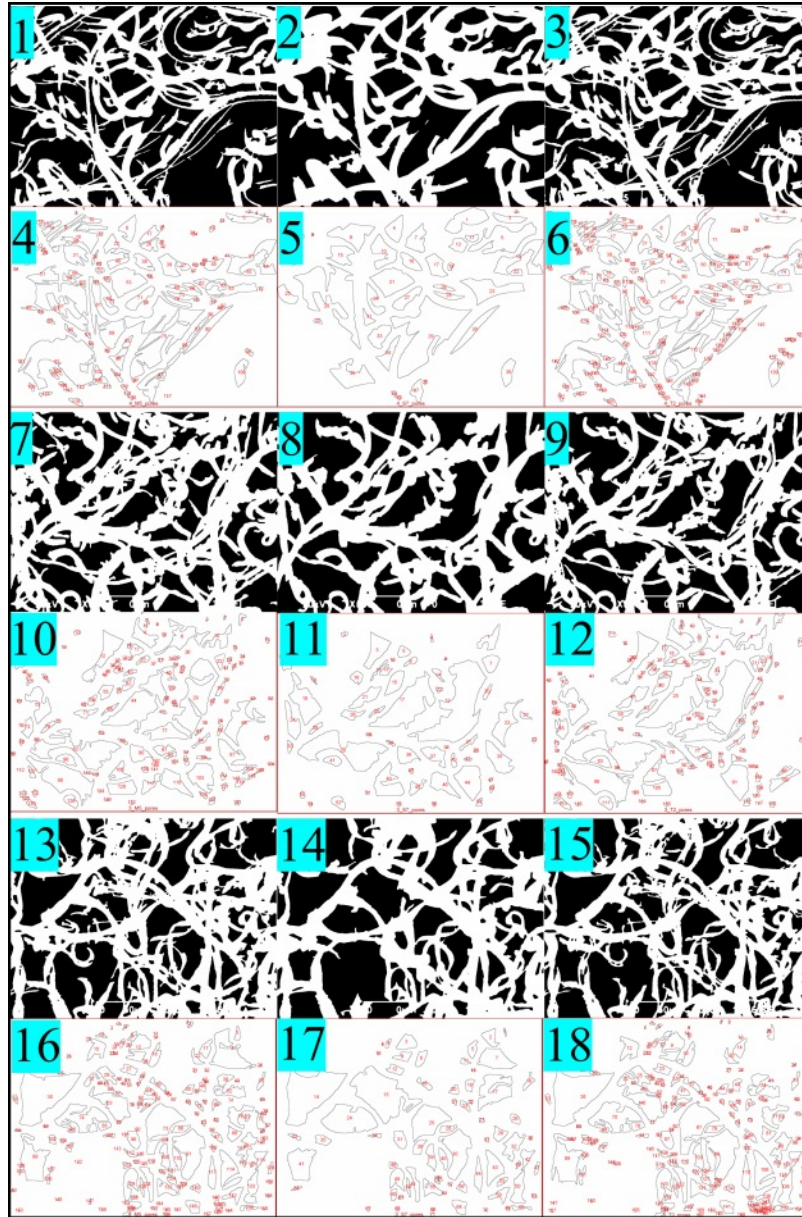


**Figure A.1:** Wetting states of a water droplet on solid surface: (a) Isotropic wetting. (b) Anisotropic wetting.

### SEM image analysis using *Diameter-J* of *Ziziphus* leaf and biomimicked surface

We have used SEM images given in Figs. 3.5(b), 3.5(e), and 3.5(h) for segmentation in *ImageJ* analysis. The image segmentation was completed with eight different meth-

ods and was found 24 segmented images for each leaf state. The best three segmented images were chosen via visual comparing with original SEM images for further analysis. Figs. A.2(1-3) show three different segmented images and Figs. A.2(4-6) show their voids of Fig. 3.5(b) respectively for tender state leaf. Similarly, Figs. A.2(7-9), A.2(10-12) and A.2(13-15), A.2(16-18) show segmented images and void regions of Figs. 3.5(e) and 3.5(h) for mature and senescent state leaf respectively. The segmentation and porosity analysis were completed with same conditions for all three states of leaf surface. We found the porosity index  $\sim 49-55\%$ ,  $42-49\%$ , and  $45-48\%$  for tender, mature and senescent state leaf. The estimated porosity provides good agreement with WCAs difference among three states.



**Figure A.2:** *Diameter-J* analysis of *Ziziphus* leaf surface, Fig. (1-6) shows tender state leaf surface, (7-12) mature state leaf, and (13-18) senescent leaf state with different segmentation and void area; respectively.

## Surface free energy calculation

According to the Kaelble-Uy model, the aforementioned theory is given by:

$$\alpha_1 x + \beta_1 y = c_1 \quad (i)$$

$$\alpha_2 x + \beta_2 y = c_2; \quad \text{where } x, y \geq 0 \quad (ii)$$

Where  $x \equiv \sqrt{\gamma_s^d}$  and  $y \equiv \sqrt{\gamma_s^p}$ ,  $\alpha_1 = \sqrt{\gamma_{L_1 A}^d}$  and  $\alpha_2 = \sqrt{\gamma_{L_2 A}^d}$ ,  $\beta_1 = \sqrt{\gamma_{L_1 A}^p}$  and  $\beta_2 = \sqrt{\gamma_{L_2 A}^p}$ . The constants  $c_1$  and  $c_2$  are given by:

$$c_1 = \frac{\gamma_{L_1}^{\text{total}}(1 + \cos \theta_{L_1})}{2}, \quad c_2 = \frac{\gamma_{L_2}^{\text{total}}(1 + \cos \theta_{L_2})}{2}$$

, respectively. The total surface energy  $\gamma_{L_i}^{\text{total}}$  is given by:

$$\gamma_{L_i}^{\text{total}} = \gamma_{L_i A}^d + \gamma_{L_i A}^p, \quad i = 1, 2.$$

For water:

$$\gamma_{L_1 A}^d = 22.1 \text{ mJ/m}^2, \quad \gamma_{L_1 A}^p = 50.7 \text{ mJ/m}^2, \quad \gamma_{L_1 A}^{\text{total}} = 72.8 \text{ mJ/m}^2$$

For ethylene glycol:

$$\gamma_{L_2 A}^d = 29.4 \text{ mJ/m}^2, \quad \gamma_{L_2 A}^p = 18.3 \text{ mJ/m}^2, \quad \gamma_{L_2 A}^{\text{total}} = 47.7 \text{ mJ/m}^2$$

Using the given values, solving Eqs. (i) and (ii), one can find out the SFE of the leaf surface (Table T.1).

**Table T.1:** Surface free energy (SFE) calculations based on contact angle (CA) of water and ethylene glycol for different leaf states.

Sample	Water CA ( $\theta^\circ$ )	Ethylene glycol CA ( $\theta^\circ$ )	$\gamma_s^d$ (mJ/m <sup>2</sup> )	$\gamma_s^p$ (mJ/m <sup>2</sup> )	$\gamma_s^{\text{total}}$ (mJ/m <sup>2</sup> )
Tender state	151.1	141.8	0.842091	0.000948	0.843039
Mature state	147.1	138.5	0.911417	0.035944	0.947361
Senescent state	143.7	133.6	1.478212	0.035879	1.514091

## PVDF microfiber optimization for biomimicking of *Ziziphus* leaf surface

To optimize the fabrication of PVDF microfibers for biomimicking the matted surface structure of the *Ziziphus* leaf, two major challenges are primarily involved: (i) the preparation of bead-free fibers, and (ii) the production of nonwoven fibers with the desired diameter. To address these challenges, various electrospinning process parameters, including solution concentration, working voltage, solution flow rate, and

the distances between the needle tip and the collector, were varied across three levels. For optimization, at least ten experiments were conducted, with key parameters adjusted simultaneously to cast bead-free microfibers on the collector (Al-substrate).

**(i) Solution concentration:**

Electrospinning was performed using PVDF solutions with concentrations of 10 wt.%, 15 wt.%, and 20 wt.% in solvent mixtures of dimethylformamide (DMF, analytical standard, 98% pure) and acetone (analytical standard, 98% pure) at volume ratios of 1:3, 1:2, and 1:1, respectively. Beaded fibers were observed across all these combinations. Notably, partially beaded fibers were obtained at 20 wt.% PVDF with a 1:1 DMF to acetone ratio. To produce bead-free microfibers, a higher concentration of 21 wt.% PVDF was employed, which resulted in uniform, nonwoven fibers without any beads.

**(ii) Working voltage:**

A high voltage was applied between the conductive needle tip ( $\sim 0.55$  mm) of the syringe and the collector (aluminium foil). The applied voltage was varied from 5 kV to 25 kV. At voltages below 10 kV, the resulting fibers were accompanied by beads. In contrast, at voltages above 15 kV, the fiber diameter decreased excessively, which was not desirable. An optimal voltage range of approximately 10–15 kV was identified for producing bead-free fibers with the desired diameter.

**(iii) Solution flow rate:**

The solution flow rate plays a critical role in the successful collection of electrospun fibers. Initially, flow rates of  $1 \text{ mL h}^{-1}$ ,  $3 \text{ mL h}^{-1}$ , and  $5 \text{ mL h}^{-1}$  were tested, along with variations in the distance between the needle tip and the collector ( $\sim 10$ – $15$  cm). Beaded fibers were consistently observed at lower flow rates ( $1$ – $3 \text{ mL h}^{-1}$ ). However, at a specific tip-to-collector distance, bead-free fibers were obtained when the flow rate was increased to  $6 \text{ mL h}^{-1}$ .

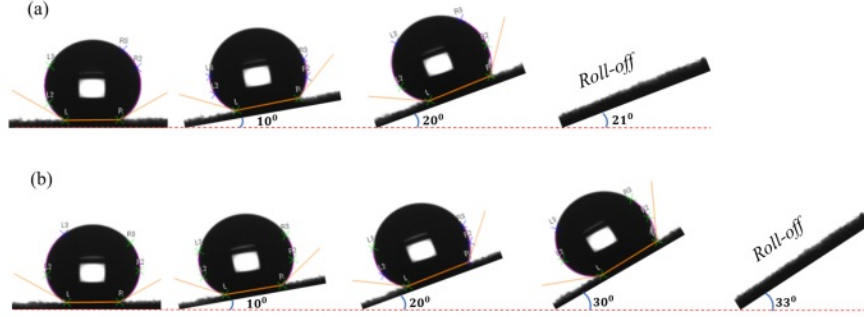
**(iv) Collector type:**

After obtaining bead-free PVDF fibers with the desired diameter using a rotating cylindrical collector (wrapped with Al- foil), the spinning speed of the collector was systematically varied in the range of approximately 200 to 800 rpm. Despite the successful fabrication of straight, uniform fibers, the resulting structures did not exhibit the intended surface morphology required for biomimicking the matted texture of the *Ziziphus* leaf. In attempt to replicate *Ziziphus* leaf matted-alike nonwoven fiber arrangements, a static plate collector (wrapped with Al- foil) was employed instead, which produced the desired fiber morphology.

By following the above steps (i) to (iv), an optimized bead-free, nonwoven micro-fibrous surface texture mimicking the natural structure was effectively achieved.

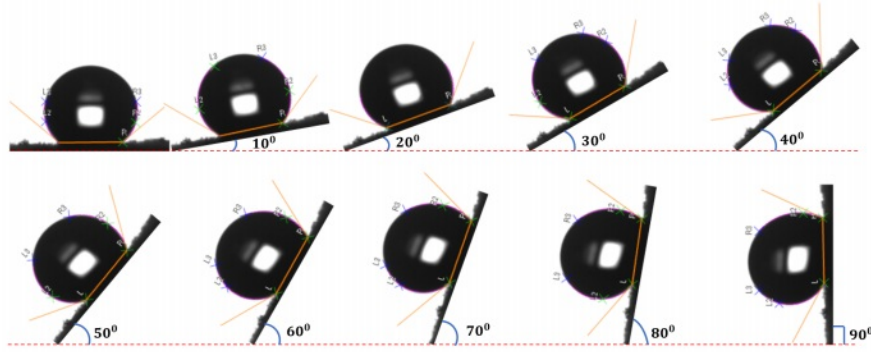
## Dynamic water droplet states with tilting base of abaxial *Ziziphus* leaf surface

(i) Tender state leaf surface



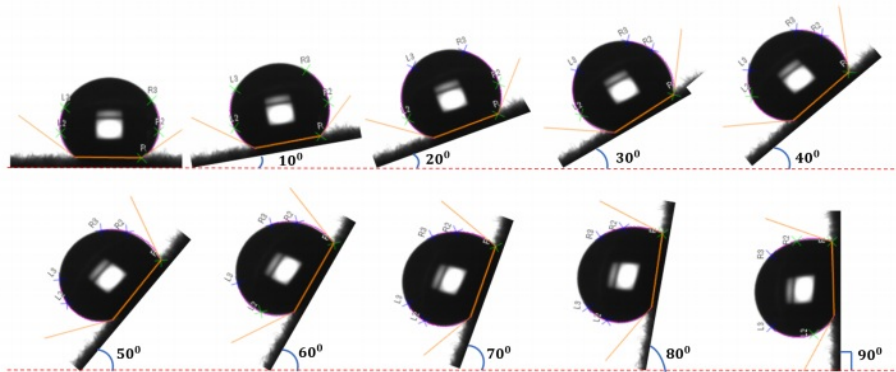
**Figure A.3:** Optical snaps of water droplet on abaxial surface of tender state leaf surface with tilting angles. (a) Roll off angle  $\sim 21^\circ$ . (b) Roll off angle  $\sim 33^\circ$ .

(ii) Mature state leaf surface



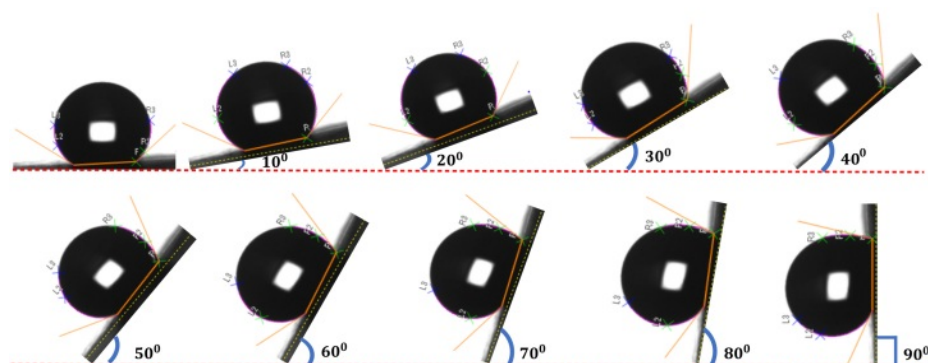
**Figure A.4:** Water droplet on of mature state abaxial leaf surface with tilting angle from  $\sim 0^\circ$  to  $\sim 90^\circ$ .

(iii) Senescent state leaf surface



**Figure A.5:** Water droplet on senescent state abaxial leaf surface with tilting angle from  $\sim 0^\circ$  to  $\sim 90^\circ$ .

(iv) Fabricated PVDF microfibers surface

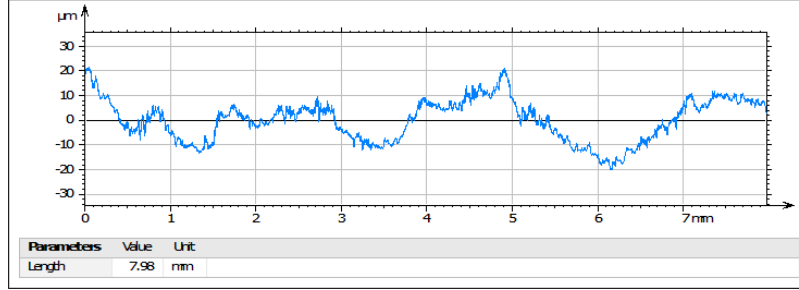


**Figure A.6:** Water droplet on PVDF fibrous matted surface with tilting angle varied in the range,  $\sim 0^\circ$  to  $\sim 90^\circ$ .

## Appendix II

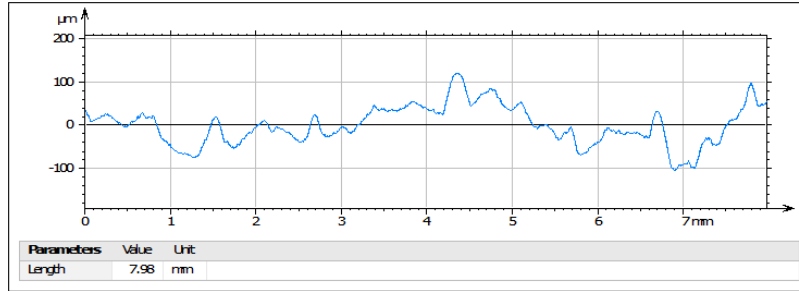
### Surface roughness profile

(a) Along parallel direction



**Figure A.7:** Surface roughness profile of leaf specimen along parallel direction.

(b) Along perpendicular direction



**Figure A.8:** Surface roughness profile of leaf specimen along perpendicular direction.

**Table T.2:** Roughness parameters (Along parallel direction).

Roughness Parameter	L1	L2	L3
$R_q$	1.95	2.29	2.48
$R_a$	1.57	1.83	2.05
$R_z$	10.1	11.2	11.9

**Table T.3:** Roughness parameters (Along perpendicular direction).

Roughness Parameter	L1	L2	L3
$R_q$	15.6	15.1	16.6
$R_a$	12.6	11.7	13.4
$R_z$	60.4	58.6	65.6

Roughness parameter estimation at different locations (L1, L2, L3) of the leaf specimen along parallel and perpendicular directions. The parameters  $R_q$  (Root-Mean-Square Deviation of the roughness),  $R_a$  (Arithmetic Mean Deviation of the roughness profile), and  $R_z$  (Maximum Height of roughness profile) values provided in tables [T.2](#) and [T.3](#).



## Optimization steps of soft lithography for biomimicking of sword lily leaf surface

The soft lithography techniques—based on previous studies—were introduced to fabricate biomimetic textured surfaces. During the biomimicking process, achieving specific surface textures required optimization of several parameters: the choice of material for the negative replica, the solvent used, the polymer concentration (wt.%), and careful handling of the natural leaf template. The key optimization steps are outlined below:

### **Preparation of negative replica**

#### **(a) Negative replica material:**

In soft lithography, a negative replica is formed by molding a suitable polymer material. For artificial templates, various solvent–polymer systems can be used to create the negative replica. However, since our aim was to replicate the structure of a natural leaf, it was critical to select a polymer that dissolves in a solvent which does not chemically react with the leaf’s surface, particularly its waxy outer layer. For this reason, we selected polyvinyl alcohol (PVA), a water-soluble polymer, as it preserves the integrity of the natural template.

#### **(b) Polymer solution concentration:**

PVA solutions were prepared at concentrations of 10 wt.%, 20 wt.%, and 30 wt.%. As the concentration increased, the viscosity also increased, which hindered the solution’s ability to completely fill the fine features of the leaf texture. This led to incomplete or partial replication. The 10 wt.% PVA solution yielded the most promising results, producing a clear and complete negative replica. Thus, optimizing the polymer concentration is essential for successful texture replication.

#### **(c) Leaf template, molding, and drying process:**

The leaf template was placed face-up at the bottom of a glass container. The 10 wt.% PVA solution was gently poured over the leaf to ensure full coverage. To eliminate trapped air bubbles within the solution and the leaf surface texture, the setup was placed in a vacuum desiccator ( $\sim 600$  mm Hg) for 24 hours. After degassing, the PVA film was dried naturally at room temperature for approximately 48 hours. (Note: Accelerated drying at high temperatures was avoided to prevent damage to the natural leaf template.) Once fully dried and the water had completely evaporated, the PVA layer was carefully peeled off, resulting in a high-fidelity bio-mimicked PVA negative replica. By following steps (a–c), an optimized biomimetic surface texture can be achieved. For fabricating a positive replica, any hydrophobic polymer can be used; in this case, polystyrene (PS) was selected. The positive PS replica was prepared using the same procedure as for the negative replica. Biomimicking the sword lily leaf surface, following steps (a–c), the resulting PS replica showed a promising micro-scale

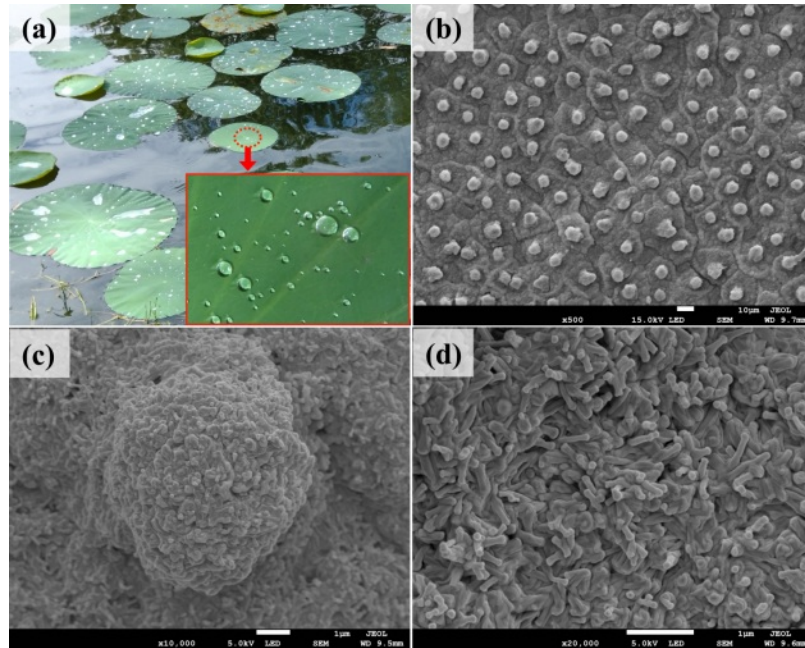


texture resembling natural specimens. However, the replica lacked the nano-scale texture present in the natural specimen, which impacted its wetting characteristics.

To address the lack of nanoscale features, future work may consider surface treatment using hydrophobic nanoparticles such as ZnO or TiO<sub>2</sub>. These nanoparticles can be deposited onto the microtextured replica to introduce hierarchical roughness, closely resembling the micro-nanoscale architecture found in natural leaf surfaces. Such an approach is expected to enhance the wetting properties and overall biomimetic performance of the fabricated surfaces.

## Lotus leaf surface microscopic image

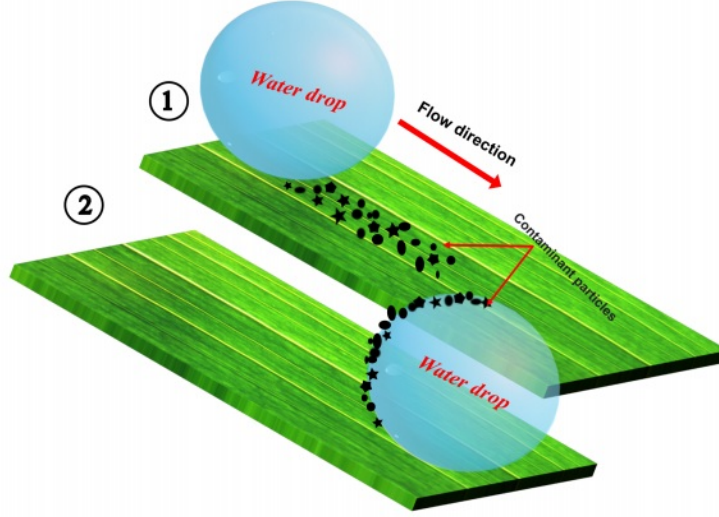
The optical image of lotus leaf shown in Fig. A.9(a). The Figs. A.9(b-d) illustrate field emission scanning electron microscopy (FE-SEM) images of the lotus leaf surface with different magnifications. The surface micrographs reveal hierarchical micro-papillae, which are tiny protrusions covered with waxy nanostructures. These intricate features contribute to superhydrophobicity and self-cleaning of lotus leaf surface.



**Figure A.9:** (a) The optical image of natural lotus (*Nelumbo nucifera*) plant leaves. The inset show magnified top view of leaf surface containing tiny water droplets. (b) The FE-SEM images of lotus leaf surface. (c), and (d) the micro-protrusion which is covered with waxy nanostructures.

## Unidirectional self-cleaning mechanism

When droplets roll in a low adhesion path that is led by a specific arrangement of micro-nano texture, this is known as directional rolling, or a directional self-cleaning process. The Fig. A.10 illustrates the self-cleaning mechanism known as the “*lotus effect*”, characterized by superhydrophobicity and low adhesion, where droplets gather



**Figure A.10:** The schematic depicts the low adhesion superhydrophobic unidirectional self-cleaning mechanism. The droplet would collect contaminant/particles as rolling takes places from state (1) to state (2) on a slanted stage.

and remove contaminant particles.

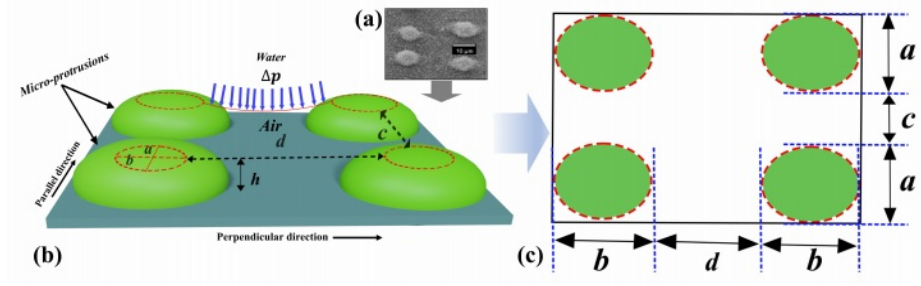
### Micro texture Cassie- Baxter liquid-solid contact fraction

From the micrograph of the lily leaf surface, assuming a group of four micro protrusions distributed over the surface. Fig. A.11(a) shows an FE-SEM image snapshot of the lily leaf surface. The schematic in Figure Fig. A.11(b) represents the arrangements of the micro protrusions. For simplicity, we assume the wetted elliptical contact area with  $a$  and  $b$  as the minor and major axis lengths from the top view of the micro-protrusions, separated by distances  $c$  and  $d$  along the parallel and perpendicular directions, respectively. Fig. A.11(c) indicates the wetted area under the dotted shape (red color) and the rest of the vacant (air) regions. Therefore, from geometry:

$$f_{\text{micro}} = \frac{\text{Liquid-solid contact area}}{\text{Projected area}} \quad (\text{iii})$$

or

$$f_{\text{micro}} = \frac{\pi ab}{(2b + d)(2a + c)}. \quad (\text{iv})$$



**Figure A.11:** The micro-protrusions geometry is assumed periodic. (a) Snapshot of FE-SEM image of natural lily leaf surface. (b) The schematic depicts the arrangements of micro-protrusions along parallel and perpendicular directions, respectively. (c) The scheme shows top view of micro-protrusions -water contact surface area under dotted region.

# Appendix III

## Leaf traits of selected plant species

Plant Name	Family	Characteristics	Leaf Shape & Edges
<i>Kalanchoe fedtschenkoi</i>	<i>Crassulaceae</i>	Succulent indoor house/garden plant; thrives in partial dry, low-intensity light areas; stores water.	Obovate shape, crenate edges; edges turn red under sunlight.
<i>Ziziphus mauritiana</i>	<i>Rhamnaceae</i>	Fruit plant; features thorny shrubs; survives extreme temperatures.	Oval or elliptic shape, smooth edges.
<i>Mesua ferrea</i>	<i>Calophyllaceae</i>	Found in tropical wet climates; tender leaves change from red/semi-transparent green to dark green.	Linear shape, smooth edges.
<i>Litchi</i>	<i>Sapindaceae</i>	Fruit-bearing plant; leaves are dark green on top, whitish-green below.	Lanceolate shape, smooth edges.

Table T.4: Leaf characteristics and features of selected plants

## Surface morphology of plant’s leaf specimens

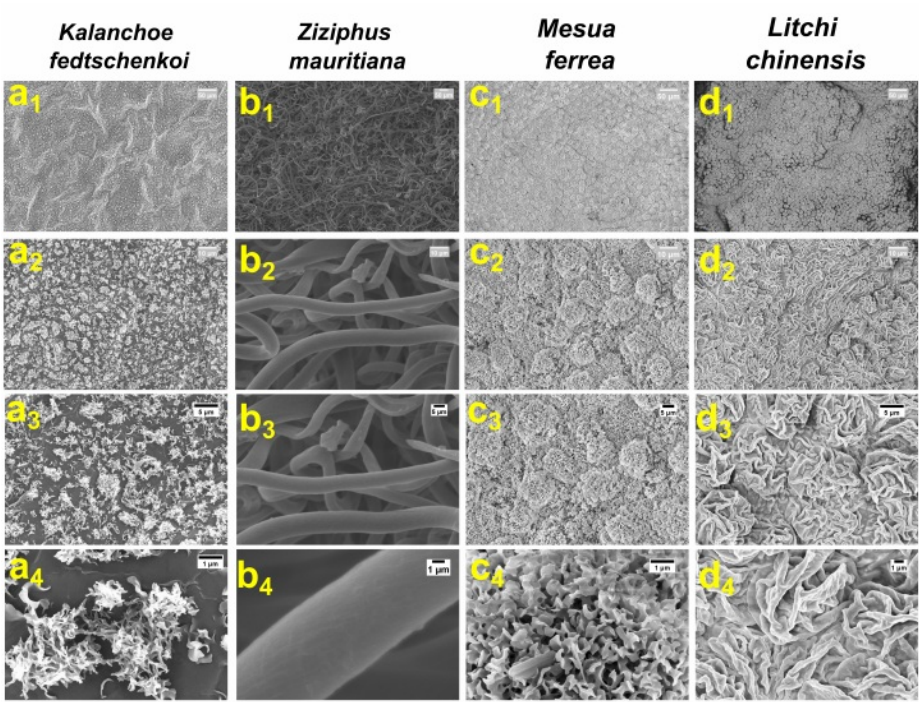
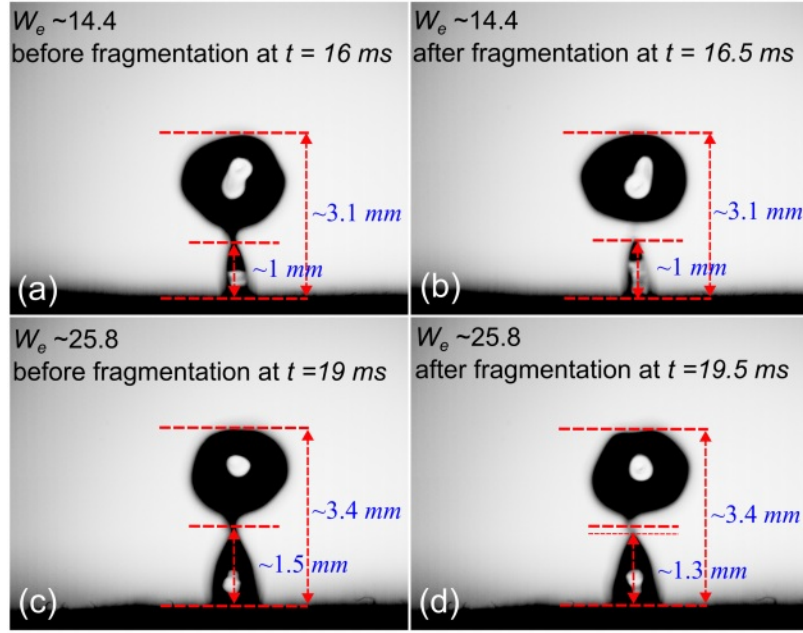
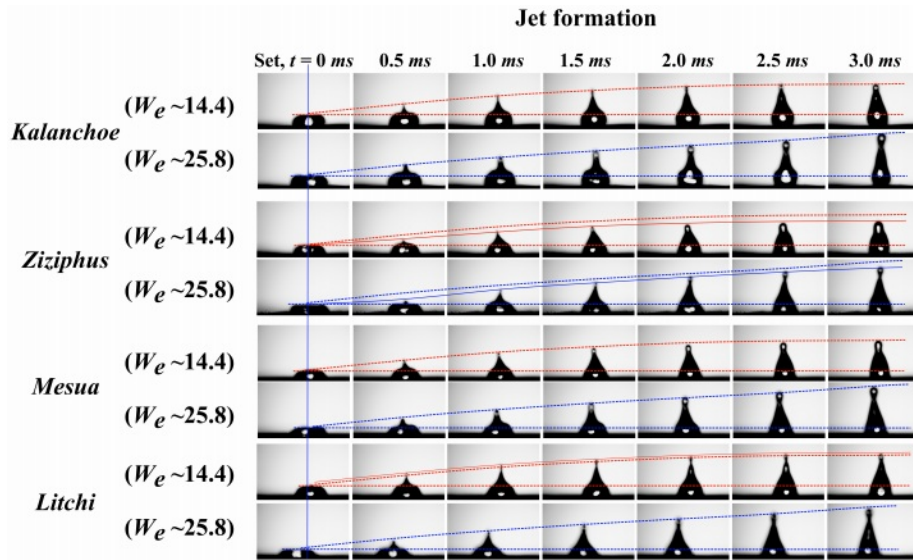


Figure A.12: SEM imaging with different magnifications of four distinct plant species (Scale: 50  $\mu\text{m}$ , 10  $\mu\text{m}$ , 5  $\mu\text{m}$ , 1  $\mu\text{m}$ ). ( $a_1 - a_4$ ) *Kalanchoe*, ( $b_1 - b_4$ ) *Ziziphus*, ( $c_1 - c_4$ ) *Mesua*, and ( $d_1 - d_4$ ) *Litchi* leaf surfaces. Note the zoomed-in images from top to bottom in each column.

## Fragmentation and jetting of impacting droplets

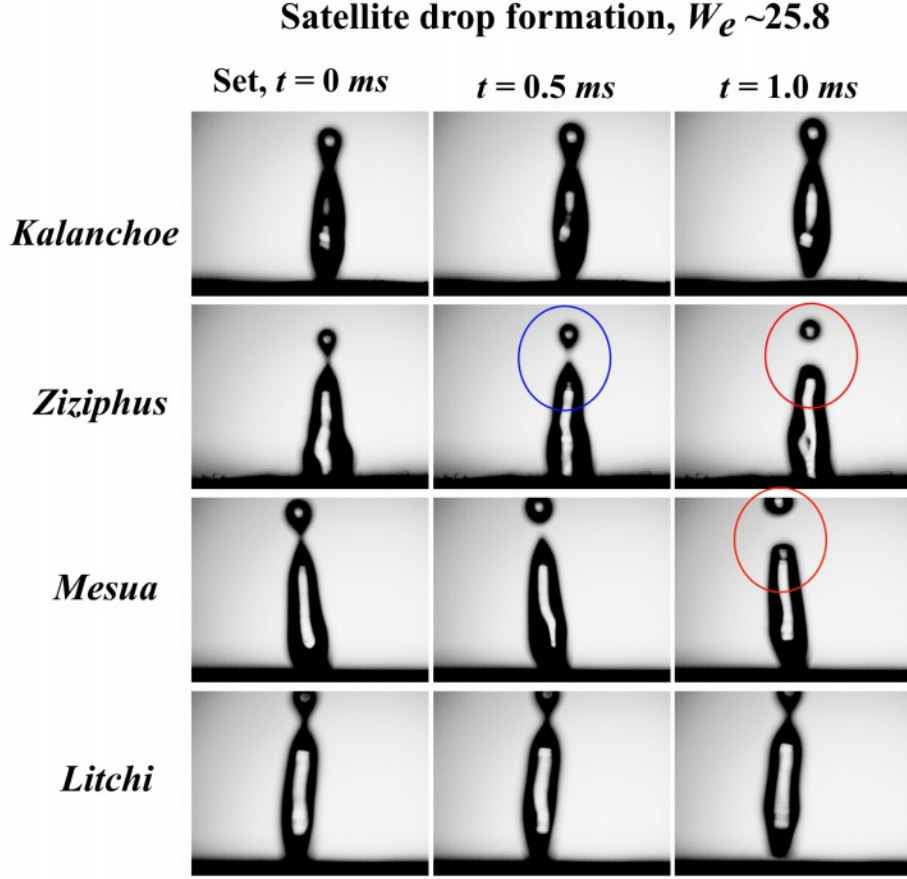


**Figure A.13:** Droplet fragmentation during the rebound process on hairy *Ziziphus* leaf surface. (a) and (b) show the droplet behavior before and after breakup at  $We \sim 14.4$ , respectively. Similarly, (c) and (d) illustrate the fragmentation process at  $We \sim 25.8$ .

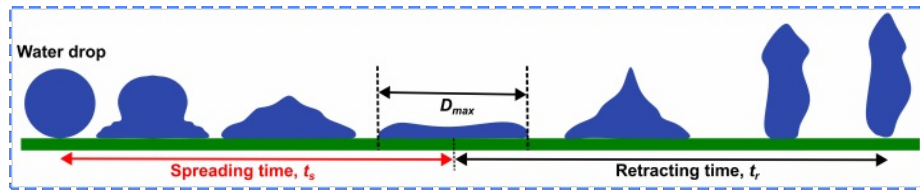


**Figure A.14:** High-speed imaging captures (200 *fps*, 0.5 ms) the droplet jet formation for higher Weber numbers ( $We \sim 14.4$  and 25.8) on impact for all leaf surfaces. The dashed curved red (blue) color lines (top of jet) represent jet formation on the *Kalanchoe* leaf surface and the reference line for other leaf surfaces (for  $We \sim 14.4$  ( $\sim 25.8$ )). The solid curved lines represent individual leaves' height of the jet.





**Figure A.15:** High-speed imaging of satellite droplet breakup ( $We \sim 25.8$ ). The *Kalanchoe* and *Litchi* leaf surfaces have not shown satellite droplet breakup (the occurrence of this effect may be observed for increased values of  $We > 25.8$ ). *Ziziphus* and *Mesua* leaf surfaces possess complete satellite droplet breakup (solid red circle). The solid blue circle indicates partial detachment of the satellite droplet.



**Figure A.16:** The schematic illustrates droplet spreading and retraction time during bouncing experiment.

# Appendix IV

## Comparative analysis of surfaces

S. No.	Material	Technique	Contact Angle (°)	Notes	Reference
1	Teflon	Plasma	168		[266]
2	PDMS	Laser treatment	166		[267]
3	PS-PDMS block copolymer	Electrospinning	> 150		[268]
4	PS, PMMA	Evaporation	> 150		[269]
5	PS nanofiber	Nanoimprint	156		[270]
6	Si	Casting	158	Lotus leaf replica	[86]
7	Silica	Sol-gel	150		[271]
8	Epoxy resin + synthetic/plant waxes	Replication and self-assembly	173	Hierarchical	[272]
9	Nano-silica spheres	Dip coating	105		[273]
10	Au clusters	Electrochemical deposition	> 150		[274]
11	Carbon nanotubes	Replication and spray coating	170	Hierarchical	[275]
12	ZnO, TiO <sub>2</sub> nanorods	Sol-gel	> 150	Reversible (UV irradiation)	[276]
13	PVDF	Electrospinning	145	Fibrous <i>Ziziphus</i> leaf replica	Our work
14	PS	Soft lithography	$\theta_{\parallel} \sim 130 - 139$ , $\theta_{\perp} \sim 142 - 145$	Sword lily leaf replica (Hierarchical)	Our work

**Table T.5:** Typical materials and techniques for achieving micro-nano roughness.

## Comparative analysis of biomimicked surfaces compared to natural templates

Surface characteristics	<i>Ziziphus</i> leaf	Biomimicked <i>Ziziphus</i> leaf surface	Sword lily leaf	Biomimicked sword lily leaf surface
Material	Natural wax	PVDF	Natural wax	PS
Morphology	Nonwoven fibrous texture (avg. diameter $\sim 5.6-7.1 \mu\text{m}$ )	Nonwoven fibrous texture (avg. diameter $\sim 4.38 \mu\text{m}$ )	Striated three-level texture	Striated three-level texture
Texture scale	Microtexture	Microtexture	Micro-nano texture	Micro-nano texture (lacking nano texture)
Average roughness ( $R_q$ )	–	–	$\sim 3-15 \mu\text{m}$ (parallel), $\sim 10-17 \mu\text{m}$ (perpendicular)	–
Porosity index	$\sim 42-55\%$	$\sim 49\%$	–	–
WCAs	$\sim 143^\circ-151^\circ$	$\sim 145^\circ$	$\theta_{\parallel} \sim 143^\circ-147^\circ$ , $\theta_{\perp} \sim 156^\circ-169^\circ$	$\theta_{\parallel} \sim 130^\circ-139^\circ$ , $\theta_{\perp} \sim 142^\circ-145^\circ$
Roll-off angles	$\sim 21^\circ-33^\circ$ (tender), no roll-off (mature/senescent)	No roll-off (up to $\sim 90^\circ$ )	$\alpha_{\parallel} \sim 8^\circ-23^\circ$ , $\alpha_{\perp} \sim 16^\circ-41^\circ$	$\alpha_{\parallel} \sim 21^\circ-49^\circ$ , $\alpha_{\perp} \sim 40^\circ-55^\circ$
Contact angle hysteresis	$\sim 30^\circ-46^\circ$	$\sim 49^\circ$	–	–
Critical pinning forces	–	–	$\sim 40 \mu\text{N}$	$\sim 58 \mu\text{N}$
Adhesion	High adhesion	High adhesion	–	–

**Table T.6:** Comparison of surface characteristics between natural and biomimicked leaf surfaces.





## List of Publications

### Journal Articles

1. Mahesh C. Dubey and D. Mohanta, “Coexisting superhydrophobicity and superadhesion features of *Ziziphus mauritiana* abaxial leaf surface with possibility of biomimicking using electrospun microfibers”, *Physics of Fluids*, **36**(1), 017122, 2024. DOI: [10.1063/5.0176596](https://doi.org/10.1063/5.0176596).
2. Mahesh C. Dubey and D. Mohanta, “Exceptional anisotropic superhydrophobicity of sword-lily striated leaf surface and soft lithographic biomimicking using polystyrene replica”, *Physica Scripta*, **99**(10), 105996, 2024. DOI: [10.1088/1402-4896/ad7549](https://doi.org/10.1088/1402-4896/ad7549).
3. Mahesh C. Dubey and D. Mohanta, “Adaptive liquid lens based on electrowetting of two immiscible liquids: a study with numerical simulation and analysis”, *Journal of Optics*, **52**(2), 877–884, 2023. DOI: [10.1007/s12596-022-00920-1](https://doi.org/10.1007/s12596-022-00920-1).

### Conference Article

1. Mahesh C. Dubey and D. Mohanta, “Low voltage electrowetting microlens of two immiscible liquids”, *Materials Today: Proceedings*, **66**, 3412-3415, 2022. DOI: [10.1016/j.matpr.2022.07.329](https://doi.org/10.1016/j.matpr.2022.07.329).

### Other Article

1. Bikash K. Das, Mahesh C. Dubey, and D. Mohanta, “Blaze-angle led dark-blue iridescence and superhydrophobicity features of non-morpho *Euploea midamus* butterfly wing scale”, *Physica Scripta*, **99**(5), 055039, 2024. DOI: [10.1088/1402-4896/ad3d3c](https://doi.org/10.1088/1402-4896/ad3d3c).



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