Dedicated To my parents, Kuladhar Bora, Rina Bora, and my brother Debashis Bora

DECLARATION

I do hereby declare that the Thesis entitled "STUDY ON PETROLEUM COKE AND

BIOMASS CO-GASIFICATION IN DOWNDRAFT GASIFIER" being submitted to the

Department of Energy, Tezpur University, is a record of original research work carried

out by me. All sources of assistance have been assigned due acknowledgement. I also

declare that neither this work as a whole nor a part of it has been submitted to any

other University or Institute for any other degree, diploma, or award.

Place: Tezpur

Date: 31-12-2024

(ADITY BORA)



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CERTIFICATE OF THE SUPERVISOR

This is to certify that the Thesis entitled "Study on Petroleum Coke and Biomass

Co-gasification in Downdraft Gasifier", submitted to the Department of Energy,

School of Engineering, Tezpur University in partial fulfillment for the award of the

degree of Doctor of Philosophy in Energy is a record of research work carried out by

Ms. Adity Bora under my supervision and guidance.

All help received by her from various sources has been duly acknowledged.

No part of this Thesis has been submitted elsewhere for award of any other

degree/diploma.

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This is to certify that the thesis entitled "Study on Petroleum Coke and Biomass Cogasification in Downdraft Gasifer" submitted by Ms. Adity Bora to the Department of Energy, School of Engineering, Tezpur University in partial fulfillment for the award for the degree of Doctor of Philosophy in Energy has been examined by us on 18th July 2025 and found to be satisfactory.

The committee recommends the award of the degree of Doctor of Philosophy.

Sadhan Mahapun

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Date: 18-07-2025

External Examiner

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Nomenclature

Capital letters

A Pre-exponential factor (min⁻¹)
 AAEM Alkali and alkaline earth metal
 BCC Biochar generated under CO₂
 BCN Biochar generated under N₂

DTG Derivative Mass Loss

Di Devolatilization Index (% K-3 min-2)

Ea Activation energy (kJ mol⁻¹)

EDX Energy Dispersive X-ray Analysis

FC Fixed carbon

FTIR Fourier Transform Infrared Spectroscopy

FWO Flynn–Wall–Ozawa HHV Higher heating value K_2CO_3 Potassium Carbonate

KAS Kissinger-Akahira-Sunose MAC Molten Alkali Carbonate

MC Moisture content

 MW_{co} Molecular weight of CO MW_{char} Molecular weight of char

R Universal gas constant (JK-1 mol-1)

*R*² Correlation coefficient

 $-R_p$ Maximum weight loss rate (% min⁻¹) $-R_v$ Average weight loss rate (% min⁻¹) SEM Scanning Electron Microscopy

T Temperature (K)

 T_i Initial temperature of DTG curve (K) T_p Peak temperature of DTG curve(K) Final temperature of DTG curve(K)

TGA Thermogravimetric Analyser

VM Volatile matter
XRD X-ray Diffraction

 $Z(\alpha)$ Mathematical expression for the master plots method

Lowercase letters

 $f(\alpha)$ Differential reaction model $g(\alpha)$ Integral reaction model k(T) Reaction rate constant k Arrhenius constant

 \dot{m}_{out} Mass flow rate of the outgoing gases

t Time (min)

 y_{co} Mass fraction of CO in the product mixtures

 $\Delta T_{1/2}$ Temperature range at half of DTG curve

Greek symbols

lpha Conversion fraction eta Heating rate (K min⁻¹) ho Density (kg m⁻³)

 θ Reaction progress factor

 $\dot{\omega}_{CO}$ Mass production rate of CO