TABLE OF CONTENTS

Chantan	Name	Page
Chapter	Name	No.
1	Introduction	1
1.1	Kachkal banana	1
1.2	Osmotic dehydration	2
1.3	Moisture sorption isotherm	4
1.4	Gluten free bread	5
2	Review literature	8
2.1	Optimization of Osmotic dehydration	8
2.2	Mass transfer kinetics	11
2.3	Moisture sorption isotherm	15
2.4	Gluten free bread	18
2.5	Use of fuzzy logic for sensory evaluation	29
3	Materials and methods	30
3.1	Osmotic Dehydration	30
3.1.1	Sample preparation	30
3.1.2	Preparation of osmotic solution	30
3.1.3	Experimental Design	31
3.1.4	Experimental Procedure	32
3.1.4.1	Osmotic dehydration process	32
3.1.4.2	Calculation	32
3.1.4.3	Modeling of the Osmotic dehydration by Neural Network	33
3.1.4.4	Optimization of osmotic dehydration using Genetic Algorithm	37
3.1.4.4.1	Calculation of population string and binary value	38
3.1.4.4.2	Coding of independent and dependent variables	39
3.1.4.5	Mass transfer kinetics	40
3.1.4.5.1	Calculation of moisture and solute diffusivity	41
3.2	Kachkal banana flour making process	42
3.3	Bora riceflour making procedure	42
3.4	Moisture sorption isotherm	42
3.4.1	Determination of adsorption isotherm	42
3.4.2	Isotherm equation and modeling	43
3.4.2.1	Guggenheim-Anderson-de Boer (GAB) Equation	44
3.4.2.2	Oswin Equation	45
3.4.2.3	Smith Equation	45
3.4.2.4	Peleg Equation	45
3.4.2.5	Caurie Equation	46
3.5	Material for gluten free bread	46

	3.5.1	Bread formulation	46
	3.5.2	Bread making procedure	46
	3.5.3	Optimization of Gluten free bread formulation by D-optimal mixture design	48
	3.5.4	Gluten free bread analysis	49
	3.5.4.1	Bread volume	49
	3.5.4.2	Texture analysis	49
	3.5.4.3	Color analysis	49
	3.5.4.4	Sensory Evaluation of Gluten free bread	50
	3.5.4.4.1	Fuzzy comprehensive Modeling of Sensory scores	50
	3.5.4.4.1.1	Triplets associated with Sensory scales	50
	3.5.4.4.1.2	Calculation of triplets for sensory scores of gluten free bread	51
	3.5.4.4.1.3	Triplets for relative weightage of quality attributes	52
	3.5.4.4.1.4	Triplets for overall sensory score of gluten free bread	52
	3.5.4.4.1.5	Estimation of membership functions of standard fuzzy scale	52
	3.5.4.4.1.6	Computation of overall membership functions of sensory scores on standard fuzzy scale	53
	3.5.4.4.1.7	Estimation of similarity values and ranking of the gluten free bread	54
4	2.01.11.11.1	Results and discussion	55
	4.1	Osmotic dehydration of kachkal banana	55
	4.1.1	Modeling of osmotic dehydration by artificial neural network	55
	4.1.1.1	Processing elements (PE) in hidden layer	56
	4.1,1,2	Effects of independent variables on the responses	59
	4.1.2	Optimization by GA	62
	4.2	Mass transfer kinetics	63
	4.3	Moisture Sorption Isotherm	65
	4.4	Optimization of gluten free bread formulation	69
1	4.5	Sensory evaluation of gluten free bread formulation using fuzzy logic	76
5		Summery and conclusion	80
6		Bibliography	83
7		Appendix	93

LIST OF TABLES

		Pag
No.	Name of the table	е
		No.
3.1	The levels of process variables in coded and uncoded forms for osmotic	31
	dehydration	51
3.2	Water activity of five salts at 40°C	43
3.3	Sorption isotherm models used for kachkal banana flour	44
3.4	Triplets associated with 5-point sensory scales	51
4.1	Experimental design and data for osmotic dehydration of kachkal banana	56
4.2	Effect of the number of hidden nodes/layer on R _d for WL, SG and WR during testing	57
4.3	Values of R_1^2 and MSE for WL, SG and WR.	58
4.4	Relative influence of the coded values of independent parameters on Water loss	60
4.5	Relative influence of the coded values of independent parameters on Solid Gain	61
4.6	Relative influence of the coded values of independent parameters on Weight reductions	61
4.8	Experimental data on osmotic dehydration of kachkal banana slices at 35°C	63
4.9	Moisture and solute diffusivity and corresponding R ² value	64
4.1	Equilibrium moisture content of kachkal banana flour at 40°C	65
4.11	Model coefficients with their evaluation indicators	66
4.12	Quality characteristics of gluten free bread prepared using rice flour and kachkal banana flour	70
4.13	Analysis of selected model for the four responses	71
4.14	Sum of the number of judges with different preference and triplets associated	-
	with the sensory scores for the quality attributes of gluten free bread	
4.15	Sum of the number of judges with different preferences, triplets associated with	70
	scores and the relative weightage for quality attributes of bread in general	76
4.16	Triplets for overall sensory scores of gluten free bread	77
4.17	Values of overall membership function of the gluten free bread	78
4.18	Values of similarity function of gluten free bread	

LIST OF FIGURES

No.	Name	Pg No.
3.1	Kachkal banana (Musa ABB) sample	30
3.2	Sample kept inside the desiccators maintained with constant water activity	43
3.3	Different steps in gluten free bread making process	47
	Triangular membership function distribution for five point sensory scale	
3.4	(Das, H., 2005)	51
3.5	Standard fuzzy scale	53
	Graphical representation of triplet (a, b, c) and its membership function	53
3.6	(Das, H., 2005)	
4.1	Correlation between actual and predicted values of water loss	58
4.2	Correlation between actual and predicted values of solid agin	59
4.3	Correlation between actual and predicted values of weight reduction	59
4.4	Plot between (a) -ln(MR/A) versus time and (b) -ln(SR/A) versus time	64
4.5	Sorption isotherm of kachkal banana flour at 40oC	65
4.6	Graph Oswin model EMC vs aw	67
4.7	Graph GAB model EMC vs aw	67
4.8	Graph Peleg model EMC vs aw	68
4.9	Graph Caurie model EMC vs aw	68
4.1	Graph Caurie model EMC vs aw	69
4.11	Rice flour and kachkal banana flour blend versus hardness (N)	71
4.12	Rice flour and kachkal banana flour blend versus difference in color	72
4.13	Rice flour and kachkal banana flour blend versus loaf volume	73
4.14	Cross sectional view of the gluten free bread sample	74
4.15	Bora rice flour and kachkal banana flour blend versus specific volume	75

LIST OF ABBREVIATION

BRF Bora rice flour

KBF Kachkal banana flour

d.b. Dry basis

w.b. Weight basis

ANN Artificial neural network

GA Genetic algorithm

RSM Response surface methodology

RMS Root mean square, %

RSS Residual sum of square

SEE Standard error of estimation

MSE Mean square error

R² Regression coefficient

Rd Relative deviation, %

F Fitness value

RH Relative humidity, %

M Moisture content, kg water / kg dry solid

a_w Water activity

Monolayer moisture content, kg water / kg dry solid

C GAB model constant

K GAB model constant

u Weight of synaptic joint between input layer and hidden layer

w Weight of synaptic joint between hidden layer and output layer

Th Threshold values of hidden layer neurons

To Threshold values of output layer neurons

yh Computed output values of hidden layer neurons

yo Computed output values of output layer neurons

eh Back propagation error at hidden layer neurons

eo Back propagation error at output layer neurons

V_b Binary value

M Total string length

E Mean relative deviation percent, %

N Number of observation

EMF Endomyocardial fibrosis

ASAE American Society of Agricultural Engineers

RS Resistant starch

HPMC Hydropropyle methylcellulose

CMC Carboxy methyl cellulose