

# CONTENTS

<i>Certificate</i>	i
<i>Acknowledgement</i>	iii
<i>Abstract</i>	iv-v
<i>Contents</i>	vi
<i>List Of Figures</i>	vii
<i>List Of Tables</i>	viii
<i>Nomenclature</i>	ix
<b>Chapter 1: Introduction</b>	<b>1-9</b>
<b>Chapter 2: Literature Review</b>	<b>10-14</b>
<b>Chapter 3: Experimental</b>	<b>15-24</b>
<b>3.1 Epoxidation Of Soybean Oil</b>	<b>15</b>
<b>3.2 Preparation of neat resol</b>	<b>16</b>
<b>3.3 Preparation of epoxidised soybean oil modified resol</b>	<b>16</b>
<b>3.4 Surface modification of cane fiber</b>	<b>17</b>
<b>3.5 Modification of MMT nano filler</b>	<b>18</b>
<b>3.6 Preparation of composite with cane fiber and OMMT</b>	<b>18</b>
<b>Chapter 4: Results And Discussion</b>	<b>25-40</b>
<b>Conclusions</b>	<b>41</b>
<b>References</b>	<b>41-44</b>

## LIST OF FIGURES

Figure No.	CAPTION	Page No.
Fig.1	FATTY ACIDS OF SOYBEAN OIL	2
Fig.2	EPOXIDISED SOYBEAN OIL	3
Fig.3	SOYBEAN OIL	3
Fig.4	RESOL FIBER INTERACTION	8
Fig.5	SCHEME OF REACTION OF PREPARATION OF ESO MODIFIED RESOL	17
Fig. 6	COMPARISON BETWEEN PURE SOYBEAN OIL AND EPOXIDISED SOYBEAN OIL.	29
Fig. 7	IR OF NEAT RESOL AND ESO MODIFIED RESOL.	29
Fig. 8	IR OF ESO MODIFIED RESOL	29
Fig 9	IR SPECTRA OF VARIOUS FORMULATIONS WITH ESO MODIFIED RESOL	30
Fig.10	COMPARISON OF IR SPECTRA OF PURE SOYBEAN OIL EPOXIDISED SOYBEAN OIL AND ESO MODIFIED RESOL	30
Fig 11	H1 NMR OF EPOXIDISED SOYBEAN OIL.	32
Fig 12	C13 NMR OF EPOXIDISED SOYBEAN OIL.	33
Fig 13	C13 NMR OF NEAT RESOL	33
Fig 14	C13 NMR OF NEAT RESOL AND ESO MODIFIED RESOL	33
Fig 15	RELATIVE SHIFTING OF H1 NMR PEAKS AND DISAPPEARANCE OF OH PROTON PEAK IN THE ESO MODIFIED RESOL IS SHOWN.	34
Fig 16	EFFECT OF CURING AGENT ON H1 NMR OF MODIFIED RESOL	34
Fig 17	COMPARISON OF H1 NMR PEAKS OF DIFFERENT FORMULATIONS WITH ESO MODIFIED RESOL	34
Fig 18	TGA OF DIFFERENT FORMULATIONS WITH ESO MODIFIED RESOL	36
Fig 19	COMPARISON OF XRD ANALYSIS OF DIFFERENT FORMULATIONS WITH ESO MODIFIED RESOL	38
Fig 20	SEM IMAGE OF NEAT RESOL	40
Fig 21	SEM IMAGE OF RESOL WITH CURING AGENT HMTA	40
Fig 22	SEM IMAGE WITH 1% OMMT NANO FILLER AND CURING AGENT HMTA	40
Fig 23	SEM IMAGE WITH 5% OMMT AND CURING AGENT HMTA	40
Fig 24	Sem image with OMMT, curing agent HMTA And cane fiber	40

## LIST OF TABLES

Table No.	TITLE	Page No.
Table 1	MAIN FATTY ACID CONTENTS IN DIFFERENT OILS	8
Table 2	FOR DATA OF EPOXIDISED SOYBEAN OIL	8
Table 3	FOR SYNTHESIS OF ESO MODIFIED RESOL AT HCHO VARIATION AND ESO AMOUNT VARIATION.	17
Table 4	FOR COMPOSITE CHARACTERIZATION	19
Table 5	FOR COMPOSITE PREPARATION	19
Table 6	FOR COMPOSITE PREPARATION WITH FIBER VARIATION	20
Table 7	FOR IR PEAK ASSIGNMENT OF EPOXIDISED SOYBEAN OIL	26
Table 8	FOR TEST RESULTS OF EPOXIDISED SOYBEAN OIL	26
Table 9	FOR ASSIGNMENT OF IR ABSORPTION BANDS OF THE NEAT PHENOL-FORMALDEHYDE RESIN	27
Table 10	FOR IR ANALYSIS OF ESO MODIFIED RESOL.	28
Table 11	FOR C13 NMR OF NEAT RESOL	31
Table 12	TENSILE PROPERTIES OF CANE FIBER/RESOL COMPOSITE AT DIFFERENT FIBER LOADING(FIBER LENGTH10MM)	35
Table 13	FOR WATER ABSORPTION TEST	36
Table 14	FOR TGA ANALYSIS OF DIFFERENT FOR MULATIONS OF ESO RESOL COMPOSITE	37
Table 15	FOR SAMPLE DESCRIPTION OF XRD	39

## NOMENCLATURE

<b>FT-IR</b>	Fourier Transformed-Infra Red Spectroscopy
<b>SEM</b>	<b>Scanning Electron microscope</b>
<b>ESO</b>	<b>Epoxidised soybean oil</b>
<b>NMR</b>	<b>Nuclear magnetic resonance spectroscopy</b>
<b>XRD</b>	<b>X ray diffraction Crystallography</b>
<b>TGA</b>	<b>Thermo gravimetric Analysis</b>
<b>PPM</b>	<b>Parts per million</b>
<b>OMMT</b>	<b>Organically modified montmorillonite clay</b>
<b>HMTA</b>	<b>Hexamethylene tetramine</b>
<b>CTAB</b>	<b>Cetyl trimethyl ammonium bromide</b>