

TABLE OF CONTENTS

Chapter	Content	Page No.
	LIST OF FIGURES	i
	LIST OF TABLES	iv
	LIST OF ABBREVIATION	v
1	1 INTRODUCTION	1
	1.1 What is biodiesel?	2
	1.2 Development of biodiesel	3
	1.3 Biodiesel production process	3
	1.3.1 Dilution	3
	1.3.2 Microemulsion	3
	1.3.3 Pyrolysis	4
	1.3.4 Transesterification	4
	1.4 Parameters of biodiesel	5
	1.4.1 Viscosity	5
	1.4.2 Density	5
	1.4.3 Pour point	5
	1.4.4 Acid number	5
	1.4.5 Iodine value	6
	1.4.6 Calorific value	6
	1.4.7 Refractive index	6
	1.4.8 Flash point	6
	1.5 Objectives	7
2	LITERATURE REVIEW	8-14
3	3 MATERIALS AND METHODS	14
	3.1 Materials used	15
	3.2 Methodology	16
	3.2.1 Pretreatment(Drying and dehulling)	16
	3.2.2 Extraction of oil	17
	3.2.3 Transesterification	17

3.3	The apparatus and methods used for determining properties of oils, FAME's and FAME – HSD blends	19
3.4	Preparation of biodiesel blend with petroleum diesel	20
3.5	Analysis of oils and biodiesel	21
3.6	Rheological behaviour of oil, FAME, FAME – HSD blends	21
3.7	Engine performance test	23
3.7.1	Description of the engine setup	23
3.7.2	Shipping details	24
3.7.3	Technical specification of exhaust gas analyser	24
3.7.4	Engine performance parameters	25
3.7.5	Performance of I.C. Engines	27
4	RESULTS AND DISCUSSIONS	27
4.1	Fuel characteristics of biodiesel	28
4.2	Fatty acid composition of tea seed oil by GC-MS	32
4.3	NMR Spectroscopy	33
4.3.1	¹ H NMR analysis of tea seed oil, soyabean oil, corresponding FAMES and typical blends of respective FAMES with HSD	33
4.3.2	¹³ C NMR analysis of tea seed oil, soyabean oil, corresponding FAMES and typical blends of respective FAMES with HSD	41
4.4	FTIR spectroscopy	48
4.5	Study of rheological behaviour of HSD, tea seed oil, soyabean oil, FAME – HSD blend of tea seed oil and FAME – HSD blend of soyabean oil	52
4.6	Preparation of biodiesel blends for engine testing and its engine performance and emission results	63

4.6.1	Indicated power (IP) generation for B5, B10 and petroleum diesel	64
4.6.2	Brake power (BP) generation for B5, B10 and petroleum diesel	65
4.6.3	Indicated thermal efficiency for B5, B10 and petroleum diesel	66
4.6.4	Brake thermal efficiency for B5, B10 and petroleum diesel	67
4.6.5	Volumetric efficiency for B5, B10 and petroleum diesel	68
4.6.6	The emission characteristics of fuels	69
5	CONCLUSION	70
	References	71
	Publication	75
	Pictorial representation	76

LIST OF FIGURES

Figure No.	Particulars	Page No.
1.1	The transesterification process of converting vegetable oil to biodiesel	4
3.1	Seeds of <i>Camellia sinensis</i>	15
3.2	Seeds of <i>Glycine max</i>	16
4.1	GC-MS analysis of tea seed oil	33
4.2	¹ HNMR spectrum of tea seed oil	35
4.3	¹ HNMR spectrum of tea seed oil biodiesel	36
4.4	¹ HNMR spectrum of tea seed oil biodiesel 20% + HSD	37
4.5	¹ HNMR spectrum of soyabean oil	38
4.6	¹ HNMR spectrum of soyabean oil biodiesel	39
4.7	¹ HNMR spectrum of soyabean oil biodiesel 20% + HSD	40
4.8	¹³ CNMR spectrum of tea seed oil	42
4.9	¹³ CNMR spectrum of tea seed oil biodiesel	43
4.10	¹³ CNMR spectrum of tea seed oil biodiesel 10% + HSD	44
4.11	¹³ CNMR spectrum of soyabean oil	45
4.12	¹³ CNMR spectrum of soyabean oil biodiesel	46
4.13	¹³ CNMR spectrum of soyabean oil biodiesel 10% + HSD	47
4.14	FTIR Spectrum of HSD ,FAME of tea seed oil , FAME of soyabean oil	49
4.15	FTIR spectrum of tea seed oil , FAME of tea seed oil , FAME of tea seed oil 5% - HSD, FAME of tea seed oil 10% - HSD	50

4.16	FTIR Spectrum of soyabean oil , FAME of soyabean oil , FAME of soyabean oil 5% - HSD , FAME of soyabean oil 10% - HSD	51
4.17	Shear stress versus shear rate of high speed diesel at different temperatures	53
4.18	Shear stress versus shear rate of tea seed oil at different temperatures	53
4.19	Shear stress versus shear rate of soyabean oil at different temperatures	54
4.20	Shear stress versus shear rate of tea seed oil biodiesel at different temperatures	54
4.21	Shear stress versus shear rate of soyabean oil biodiesel at different temperatures	55
4.22	Shear stress versus shear rate of tea seed oil biodiesel 5% + HSD at different temperatures	55
4.23	Shear stress versus shear rate of tea seed oil biodiesel 10% + HSD at different temperatures	56
4.24	Shear stress versus shear rate of tea seed oil biodiesel 15% + HSD at different temperatures	56
4.25	Shear stress versus shear rate of tea seed oil biodiesel 20% + HSD at different temperatures	57
4.26	Shear stress versus shear rate of tea seed oil biodiesel 25% + HSD at different temperatures	57
4.27	Shear stress versus shear rate of soyabean oil biodiesel 5% + HSD at different temperatures	58
4.28	Shear stress versus shear rate of soyabean oil biodiesel 10% + HSD at different temperatures	58
4.29	Shear stress versus shear rate of soyabean oil biodiesel 15% + HSD at different temperatures	59
4.30	Shear stress versus shear rate of soyabean oil biodiesel 20% + HSD at different temperatures	59

4.31	Shear stress versus shear rate of soyabean oil biodiesel 25% + HSD at different temperatures	60
4.32	Indicated Power versus load	63
4.33	Brake Power versus load	64
4.34	Indicated Thermal Efficiency versus load	65
4.35	Brake Thermal Efficiency versus load	66
4.36	Volumetric Efficiency versus load	67
4.37	CO versus speed	68
4.38	NO _x versus speed	69

LIST OF TABLES

Table No.	Particulars	Page No.
3.1	The apparatus and methods used for determining properties of oil, FAME, FAME – HSD blends	19
3.2	The instruments used for analysis of oil, FAME, FAME – PD blends	21
4.1	Characteristics of HSD, tea seed oil, methyl esters of tea seed oil (FAME) and HSD – FAME blended products	28
4.2	Characteristics of HSD, soyabean oil, methyl esters of soyabean oil (FAME) and HSD – FAME blended products	29
4.3	Comparison of oils and FAME properties of some oil bearing seeds with <i>Camellia sinensis</i>	30
4.4	Fatty acid composition of tea seed oil by GC-MS analysis	32
4.5	¹ H NMR analysis of tea seed oil, soyabean oil, corresponding FAMES and blends of corresponding FAMES with HSD	34
4.6	¹³ C NMR tea seed oil, soyabean oil, corresponding FAMES and blends of corresponding FAMES with HSD	41
4.7	FTIR peak assignments of HSD, neat oils, their corresponding FAMES and blends of respective FAMES with HSD	48
4.8	Rheological behavior of tea seed oil, biodiesel of tea seed oil and blending of tea seed oil biodiesel with high speed diesel	61
4.9	Rheological behavior of soyabean oil, biodiesel of soyabean oil and blending of soyabean oil biodiesel with high speed diesel	62

LIST OF ABBREVIATION

ABBREVIATION	FULL FORM
CAGR	Compound Annual Growth Rate
UN FAO	United Nations Food and Agriculture Organisation
EBB	European Biodiesel Board
BD	Biodiesel
ASTM	American Society of Testing and Materials
FAME	Fatty Acid Methyl Ester
HSD	High Speed Diesel
IS	Indian Standard
PD	Petroleum diesel
OIL	Oil India Limited
NGO	Non-governmental organisation